

CNC 2022

ISSUE NO 9



 **Haas**
F1 Team
OFFICIAL MACHINE TOOL







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VF-SERIES VERTICAL MACHINING CENTRES

HIGH-PERFORMANCE CNC MILLS

Haas Automation offers a wide range of CNC Vertical Machining Centres - one just right to meet the demands of your machine shop. Haas CNC machines offer an abundant menu of options, accessories and rotary products that allows you to fully tailor your machine.

Long before you start looking at options, you'll be impressed with the extensive standard features and capabilities packed into every machine. A Haas VMC is designed to provide the features and performance you need, making it the soundest investment you considered; providing more utility, flexibility and productivity than you've ever imagined.



NEXT GEN CONTROL

- Visual Programming System
- Improved Connectivity
- Dynamic Work Offsets
- Tool Centre Point Control



VF-1

- Travels 508 x 406 x 508 mm
- 8,100 rpm • 40-Taper • 30 hp
- 20 Tool Carousel Changer
- (SMTC optional)



VF-2

- Travels 762 x 406 x 508 mm
- 8,100 rpm • 40-Taper • 30 hp
- 20 Tool Carousel Changer
- (SMTC optional)



VF-2YT EXTENDED Y-AXIS

- Travels 762 x 508 x 508 mm
- 8,100 rpm • 40-Taper • 30 hp
- 20 Tool Carousel Changer
- (SMTC optional)



VF-3

- Travels 1,016 x 508 x 635 mm
- 8,100 rpm • 40-Taper • 30 hp
- 20 Tool Carousel Changer
- (SMTC optional)



VF-3YT EXTENDED Y-AXIS 40/50 TAPER

- Travels 1,016 x 660 x 635 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- 20 Tool Carousel (SMTC option)



VF-4

- Travels 1,270 x 508 x 635 mm
- 8,100 rpm • 40-Taper • 30 hp
- 20 Tool Carousel Changer
- (SMTC optional)



VF-5 40/50 TAPER

- Travels 1,270 x 660 x 635 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- 20 Tool Carousel (SMTC option)



VF-5XT EXTENDED X-AXIS 40/50 TAPER

- Travels 1,524 x 660 x 635 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- 20 Tool Carousel (SMTC option)



VF-6 40/50 TAPER

- Travels 1,626 x 813 x 762 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer



VF-7 40/50 TAPER

- Travels 2,134 x 813 x 762 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer



VF-8 40/50 TAPER

- Travels 1,626 x 1,016 x 762 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer



VF-9 40/50 TAPER

- Travels 2,134 x 1,016 x 762 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer



VF-10 40/50 TAPER

- Travels 3,048 x 813 x 762 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer



VF-11 40/50 TAPER

- Travels 3,048 x 1,016 x 762 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer

VF-12 40/50 TAPER

- Travels 3,810 x 813 x 762 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer

VF-14 40/50 TAPER

- Travels 3,810 x 1,016 x 762 mm
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer



SUPER SPEED VMCs

NEXT GENERATION HIGH-SPEED MILLS

The Haas high-performance Super Speed vertical machining centres provide the high spindle speeds, fast rapids, and quick tool changes necessary for high-volume production and reduced cycle times.

The machines feature a 30+1 side-mount tool changer, with chip-to-chip changes of 2.4 seconds.



SMM-1 SUPER MINI MILL

- 406 x 305 x 254 mm
- 10,000 rpm (15k opt.)
- 40-Taper • 15 hp
- 30.5 m/min Rapids



SMM-2 SUPER MINI MILL

- 508 x 406 x 356 mm
- 10,000 rpm (15k opt.)
- 40-Taper • 15 hp
- 30.5 m/min Rapids



VF-2SS SUPER SPEED

- 762 x 406 x 508 mm
- 12,000 rpm Spindle (15k opt.)
- 30+1 Side Mount Tool Changer
- 35.6 m/min Rapids



VF-2SSYT SUPER SPEED EXTENDED Y-AXIS

- 762 x 508 x 508 mm
- 12,000 rpm Spindle (15k opt.)
- 30+1 Side Mount Tool Changer
- 35.6 m/min Rapids



VF-3SS SUPER SPEED

- 1,016 x 508 x 635 mm
- 12,000 rpm Spindle (15k opt.)
- 30+1 Side Mount Tool Changer
- 35.6 m/min Rapids



VF-3SSYT SUPER SPEED EXTENDED Y-AXIS

- 1,016 x 660 x 635 mm
- 12,000 rpm Spindle (15k opt.)
- 30+1 Side Mount Tool Changer
- Tool-to-Tool 1.6 seconds
- 35.6 m/min Rapids



VF-4SS SUPER SPEED

- 1,270 x 508 x 635 mm
- 12,000 rpm Spindle (15k opt.)
- 30+1 Side Mount Tool Changer
- Tool-to-Tool 1.6 seconds
- 35.6 m/min Rapids



VF-5SS SUPER SPEED

- 1,270 x 660 x 635 mm
- 12,000 rpm Spindle (15k opt.)
- 30+1 Side Mount Tool Changer
- Tool-to-Tool 1.6 seconds
- 30.5 m/min Rapids



VF-6SS SUPER SPEED

- 1,626 x 813 x 762 mm
- 12,000 rpm Spindle (15k opt.)
- 30+1 Side Mount Tool Changer
- Tool-to-Tool 2.3 seconds
- 30.5 m/min Rapids



HIGH SPEED DRILL MILL/TAP

COMPACT HIGH-SPEED MACHINING CENTRES

The DM and DT series compact, high-speed machining centres are built from proven Haas components and designs.

With their standard 10,000 rpm spindles (12k, 15k & 20K options) 61 m/min rapids, high axis accelerations (1G) and 1.8 second tool change times, they can reduce cycle times by more than 20% compared to the already fast Haas Super Speed VF-2SS.



SUPER SPEED VMC



DT-1 DRILL AND TAP

- 508 x 406 x 394 mm
- 10,000 rpm Spindle • 30-Taper
- 20+1 Side Mount Tool Changer
- Rigid Tapping up to 5,000 rpm
- 61.0 m/min Rapids



DT-2 DRILL AND TAP

- 711 x 406 x 394mm
- 10,000 rpm Spindle • 30-Taper
- 20+1 Side Mount Tool Changer
- Rigid Tapping up to 5,000 rpm
- 61.0 m/min Rapids



DM-1 DRILL AND MILL

- 508 x 406 x 394mm
- 10,000 rpm Spindle • 40-Taper
- 18+1 Side Mount Tool Changer
- Rigid Tapping up to 5,000 rpm
- 61.0 m/min Rapids



DM-2 DRILL AND MILL

- 711 x 406 x 394mm
- 10,000 rpm Spindle • 40-Taper
- 18+1 Side Mount Tool Changer
- Rigid Tapping up to 5,000 rpm
- 61.0 m/min Rapids



MOULD MAKING MACHINES

VM-SERIES MOULD MAKERS

We've taken our industry-leading VF-Series machines and created custom configurations to boost productivity for mould making, tool & die work, and other high-precision industries.

With our optional 15,000 rpm spindle, and our 30,000 rpm 30-taper spindle – Haas has the speed you need.



VM-2 MOULD MAKER

- 762 x 508 x 508 mm
- 12,000 rpm Spindle (15k & 30k opt.)
- 30+1 Side Mount Tool Changer
- 18.0 m/min Rapids



VM-3 MOULD MAKER

- 1,016 x 660 x 635 mm
- 12,000 rpm Spindle (15k & 30k opt.)
- 30+1 Side Mount Tool Changer
- 18.0 m/min Rapids



VM-6 MOULD MAKER

- 1,626 x 813 x 762 mm
- 12,000 rpm Spindle (15k & 30k opt.)
- 30+1 Side Mount Tool Changer
- 15.2 m/min Rapids



MODULAR MINI MILL

COMPACT VERTICAL MACHINING CENTRE



MODULAR MINI MILL

- 406 x 305 x 254 mm
- 4,000 rpm Spindle
- 40-Taper • 7.5 hp
- 7.6 m/min Rapids

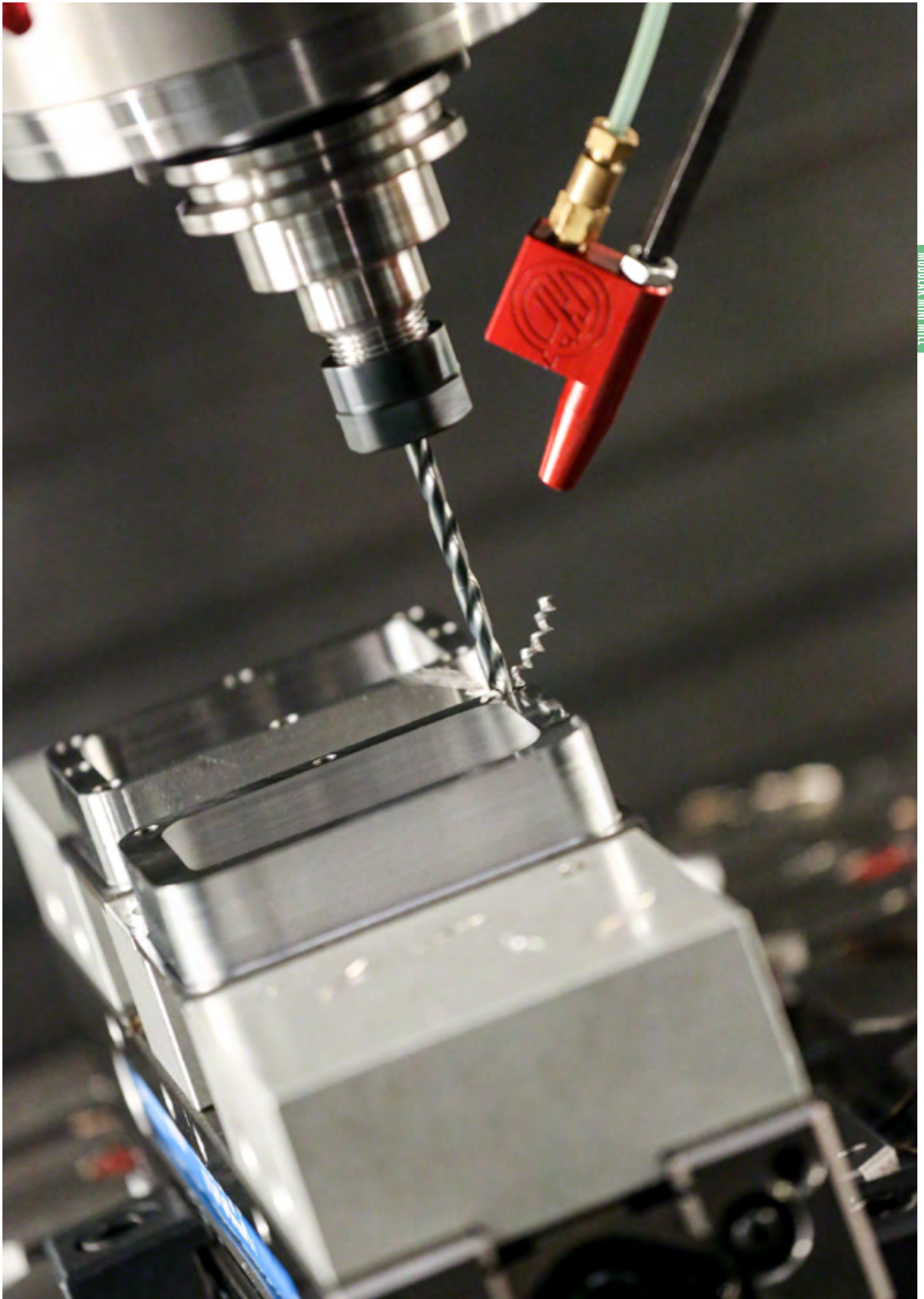
The USA-made **Modular Mini Mill** is based on the shop-proven Haas Mini Mill. It's perfect as a first step into CNC machining and a great choice for workshops needing a "second-op" machine or an additional spindle where space is limited.

Add a **convenience module**, a **faster spindle**, **increased rapids**, or a **4-axis drive** to run a rotary table, perhaps go 'all-in' and add all available modular options.

- ✓ **START UP** If you're starting-up a new precision machining business the Modular Mini Mill is the perfect choice.
- ✓ **FREE UP** Free-up existing, more expensive machinery to improve efficiency and boost your productivity.
- ✓ **BUILD UP** Increase your production capacity and support your business expansion.
- ✓ **SECOND OP** When you need a second-op machine, or an extra spindle, where space is limited.
- ✓ **BOLT ON** Low-cost, bolt-on options can be added, or even retro-fitted, when required.



MADE IN USA





MINI MILLS & SUPER MINI MILLS

COMPACT HIGH-PERFORMANCE MACHINING CENTRES

Machine performance once was paired with size and cost. The Mini Mill Series changed everything, by packing 40-taper performance into small packages at unheard of prices.

Haas Automation's Mini Mills are the industry standard for compact machining centres, they take up little shop floor space, yet provide a generous work envelope.

Handling small-parts manufacturing - they're ideal for finishing work and cutting aluminium, yet also provide enough low-end torque to cut steel.



MMM-1 MODULAR MINI MILL

- 406 x 305 x 254 mm
- 4,000 rpm Spindle
- 40-Taper • 7.5 hp
- 7.6 m/min Rapids



MM-2 MINI MILL

- 508 x 406 x 356 mm
- 6,000 rpm Spindle
- 40-Taper • 7.5 hp
- 15.2 m/min Rapids



SMM-1 SUPER MINI MILL

- 406 x 305 x 254 mm
- 10,000 rpm (15k opt.)
- 30.5 m/min Rapids



SMM-2 SUPER MINI MILL

- 508 x 406 x 356 mm
- 10,000 rpm (15k opt.)
- 40-Taper • 15 hp
- 30.5 m/min Rapids



CM-1 COMPACT MILL

- 305 x 254 x 305 mm
- 30,000 rpm Spindle
- 50,000 rpm Option
- 20-Taper • 5 hp
- 19.2 m/min Rapids



AUTO PARTS LOADER

TAKE YOUR PRODUCTION TO THE NEXT LEVEL

The Automatic Parts Loader (APL) is a simple way to automate part production on Haas VF-1 through VF-2 size vertical machining centres, including SS, VM and YT models and the UMC-500 and UMC-500SS.

The easy-to-use interface in the Haas control guides you through a simple, step-by-step setup process that “teaches” the APL arm its positions, and has you fully automated in minutes, loading and unloading parts for unattended machining.

- ✓ All-inclusive design, with plug-and-play capabilities
- ✓ Haas VF-1 through VF-2 size VMCs & UMC-500/SS
- ✓ Interfaces directly with the Haas control
- ✓ Accommodates parts up to 152 x 152 mm and 4.5 kg
- ✓ Includes light curtain for safe operation



FINANCE

FUND YOUR NEXT STEP TODAY



ASSET FINANCING TO HELP YOUR BUSINESS

Asset finance can be used by your business to purchase the equipment it needs to grow without overstretching its finances. The benefits of asset finance allow you to expand your business and fulfil new orders, whilst protecting working capital and any existing credit lines.

Depending on the nature of your business, the assets concerned could be upgrades to equipment, machinery and company vehicles.

FUNDING OPTIONS

HIRE PURCHASE We can offer hire purchase contracts, which give you immediate access to assets that you will own outright after completing a series of payments. This method involves you paying a deposit as well as fixed monthly instalments for the agreed term.

EQUIPMENT LEASING This makes for a straightforward leasing agreement in which you rent the assets you need, but do not own them at the end of the term.

ASSET REFINANCING These agreements are aimed at businesses that have already invested in equipment and which now need to release some of the capital tied up in those assets.

TAKE THE NEXT STEP

Navigating your way through the different forms of lending banks and companies have to offer can be overbearing. Get in touch and we'll be able to help you find the perfect option to finance your business and let you take the next step.



For **FINANCE** call **01603 227838** or email **finance@haas.co.uk**

INSURANCE

FIXED COST

PROTECT YOUR BUSINESS WITH MACHINERY COVER

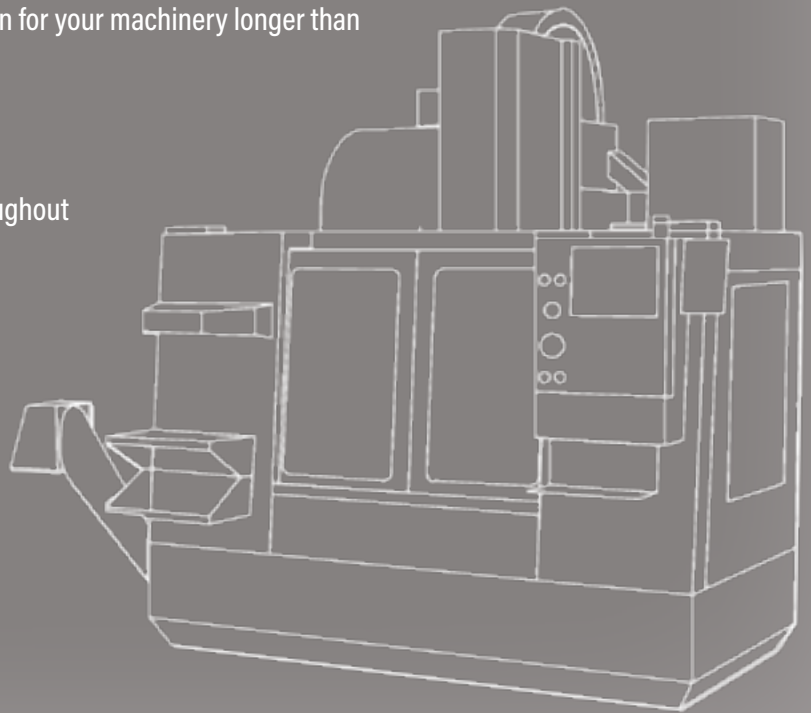
Developed in conjunction with a leading insurer, the Haas Financial Services insurance policy is designed for manufacturers using industrial machinery.

It helps you plan for unforeseen mechanical breakdowns and production interruptions.

PROTECT YOUR MACHINERY

- Offers full repair costs (parts & labour) in the event of mechanical or electrical breakdown to the original manufacturers specification.
- Cover is provided for sudden unforeseen damage including Operator Error.
- Flexible cover for up to 7 years, allowing protection for your machinery longer than conventional insurance policies.
- Fixed cost regardless of the incidence of claims, the premium is guaranteed never to increase throughout the lifetime of the policy.[^]
- Covers new and used machinery – both Haas and most other manufacturers.

[^] Excluding insurance premium tax increases.
Full details and exceptions on application.





FUND & PROTECT

Haas Financial Services is a trading name of Asset Financial Services Ltd and Asset Financial Engineering Ltd.

Asset Financial Services Ltd is an Appointed Representative of AFS Compliance Ltd, which is authorised and regulated by the Financial Conduct Authority No. 625035. Asset Financial Services Ltd is a franchisee of Asset Finance Solutions (UK) Ltd.

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trading as Haas Financial Services
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TOOLROOM MILLS

TM SERIES CNC TOOLROOM VERTICALS

The TM Series Toolroom Mills are the true definition of value, providing full CNC capabilities, including available 4th- and 5th-axis functionality, at affordable prices. They combine the precision control of the Haas CNC system with the convenience of a manual machine, and are easy to learn and operate even without knowledge of G-code.

The TM-P models include a 10-pocket automatic tool changer, a faster spindle, and higher rapids.



TM-0P TOOL CHANGER

- 508 x 305 x 406 mm
- 6,000 rpm Spindle
- 40-Taper • 7.5 hp
- 10 Tool Carousel Changer



TM-1P TOOL CHANGER

- 762 x 406 x 406 mm
- 6,000 rpm Spindle
- 40-Taper • 7.5 hp
- 10 Tool Carousel Changer



TM-2P TOOL CHANGER

- 1,016 x 406 x 406 mm
- 6,000 rpm Spindle
- 40-Taper • 7.5 hp
- 10 Tool Carousel Changer



TM-0

- 508 x 305 x 406 mm
- Table 975 x 267 mm
- 4,000 rpm Spindle
- 40-Taper • 7.5 hp



TM-1

- 762 x 406 x 406 mm
- Table 1,213 x 267 mm
- 4,000 rpm Spindle
- 40-Taper • 7.5 hp



TM-2

- 1,016 x 406 x 406 mm
- Table 1,466 x 267 mm
- 4,000 rpm Spindle
- 40-Taper • 7.5 hp





5-AXIS TRUNNION VMCs

AFFORDABLE 5-AXIS FLEXIBILITY

The Haas Trunnion Series machines are versatile 5-axis machining centres that provide full simultaneous 5-axis motion for machining complex parts, or can position a workpiece to almost any angle for multi-side machining. The VF-TR models have a removable dual-axis trunnion mounted to the standard T-slot table, which provides the flexibility to run the machine with or without the trunnion table installed.



VF-2TR 5-AXIS

- Travels 762 x 406 x 508 mm
- Dual-Axis Trunnion Table
- $\pm 120^\circ$ Tilt, 360° Rotation
- 8,100 rpm • 40-Taper
- 30 hp
- Side-Mount Tool Changer



VF-5TR 5-AXIS 40/50 TAPER

- Travels 1,270 x 660 x 635 mm
- Dual-Axis Trunnion Table
- $\pm 120^\circ$ Tilt, 360° Rotation
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer



VF-6TR 5-AXIS 40/50 TAPER

- Travels 1,626 x 813 x 762 mm
- Dual-Axis Trunnion Table
- $\pm 120^\circ$ Tilt, 360° Rotation
- 8,100 rpm 40-Taper • 30 hp
- 7,500 rpm 50-Taper • 30 hp
- Side-Mount Tool Changer

The VF-2TR features a TR-160 with a 160 mm platter (250 mm option also available). The VF-5TR features a TR-210 with a 210 mm platter (350 mm option also available), and the VF-6TR features a TR-310 with a 310 mm platter. The VF-5TR and VF-6TR models are available in both 40-taper 8,100 rpm and 50-taper 7,500 rpm configurations. Super Speed spindle options are also available.





UMC-SERIES UNIVERSAL MACHINING CENTRES

THE BEST SELLING 5-AXIS MACHINES

The Haas UMC-Series 5-axis machines are versatile, cost-effective solutions for 3+2 machining and full simultaneous 5-axis machining.

The machines are packed with innovative features such as Tool Centre Point Control (TCPC) and Dynamic Work Offsets (DWO) to improve workflow and boost your productivity.

The Super Speed models increase performance further with a faster spindle, a high-speed tool changer, and a faster trunnion table.

5-AXIS VERTICALS



UMC-500

- Travels 610 x 406 x 406 mm
- Dual-Axis Trunnion • 50°/Sec Tilt
- 400 mm Platter • 40-Taper
- 8,100 rpm Spindle (10k & 15k opt)
- 30+1 SMTC (50+1 opt.)



UMC-500SS SUPER SPEED

- Travels 610 x 406 x 406 mm
- Dual-Axis Trunnion • 179°/Sec Tilt
- 400 mm Platter • 40-Taper
- 12,000 rpm (15k opt.)
- 30+1 SMTC (50+1 opt.)



UMC-750

- 762 x 508 x 508 mm
- Dual-Axis Trunnion • 50°/Sec Tilt
- 8,100 rpm Spindle (10k & 15k opt)
- 500 mm Platter • 40-Taper
- 30+1 SMTC (50+1 opt)



UMC-750SS SUPER SPEED

- 762 x 508 x 508 mm
- Dual-Axis Trunnion • 170°/Sec Tilt
- 12,000 rpm Spindle (15k opt)
- 500 mm Platter • 40-Taper
- 30+1 SMTC (50+1 opt)



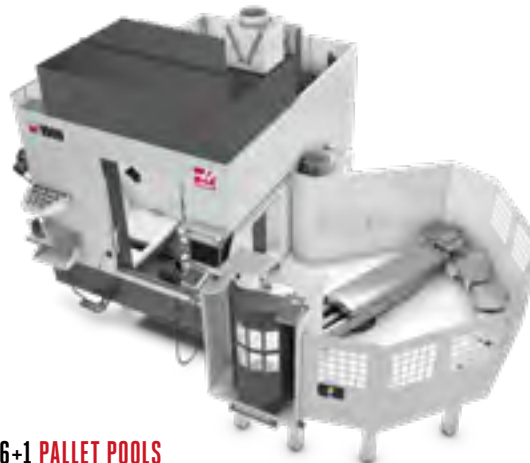
UMC-1000

- Travels 1,016 x 635 x 635 mm
- Dual-Axis Trunnion • 50°/Sec Tilt
- 8,100 rpm Spindle (10k & 15k opt)
- 635 mm Platter • 40-Taper
- 50+1 Side-Mount Tool Changer



UMC-1000SS SUPER SPEED

- Travels 1,016 x 635 x 635 mm
- Dual-Axis Trunnion 170°/Sec Tilt
- 12,000 rpm (15k opt.)
- 635 mm Platter • 40-Taper
- 50+1 Side-Mount Tool Changer



8+1 or 16+1 PALLET POOLS

Add a pallet-pool to your UMC-Series machine to take your production to the next level. With 8 or 16 additional pallets, you can be sure your machine will be running "lights out".

UMC-1500-DUO

5-AXIS AND 3-AXIS MACHINE IN ONE!

UMC-1500-DUO

- Travels 1,524 x 508 x 508 mm
- Dual-Axis Trunnion • 50°/Sec Tilt
- 813 mm x 457 mm T-slot table
- 8,100 rpm Spindle (10k & 15k opt)
- 500 mm Platter • 40-Taper
- 30+1 SMTC (50+1 opt)

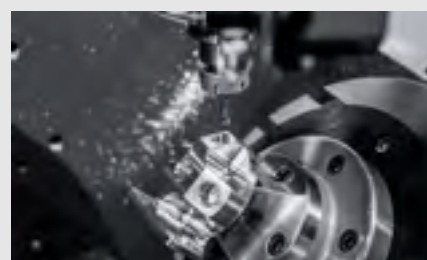
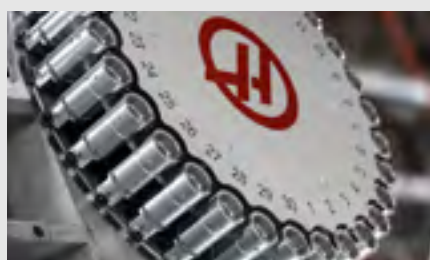
UMC-1500SS-DUO SUPER SPEED

- Travels 1,524 x 508 x 508 mm
- Dual-Axis Trunnion • 170°/Sec Tilt
- 813 mm x 457 mm T-slot table
- 12,000 rpm Spindle (15k opt)
- 500 mm Platter • 40-Taper
- 30+1 SMTC (50+1 opt)



The Haas **UMC-1500-DUO** is like having two machines in one: a powerful **5-axis** universal machining centre, and a versatile **3-axis** vertical machining centre. We've taken our industry-leading UMC-750 universal machining centre, expanded its X-axis travel, and added a stationary 813 mm x 457 mm T-slot table next to the dual-axis trunnion.

Use the stationary table to set up workholding for first operations – like cutting dovetails on your 5-axis material – or to machine the 6th side of your completed 5-axis parts. Also, because the stationary table and trunnion platter (at B0) are at the same height, you can fixture parts across both, and use the machine's full X-axis travel to machine long parts. **Super Speed UMC-1500SS-DUO** version is also available.





TRUNNION & TILTING TABLES

2-AXIS TRUNNION & TILTING ROTARY TABLES

If you need a 5-axis solution for your 3-axis mill, look to the Haas trunnion and tilting rotary tables for a simple bolt-on solution for machining complex parts. The Haas dual-axis trunnion tables bolt directly to the mill's table to provide 5-axis simultaneous motion, or position parts to nearly any angle for multi-sided machining.



- TRT70** HIGH SPEED TILTING 5-AXIS
- 70 mm Platter
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $410^\circ/\text{Sec}$ (Tilt)
 - $410^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



- TRT100** SUPER HIGH SPEED TILTING 5-AXIS
- 100 mm Platter
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $1,000^\circ/\text{Sec}$ (Tilt)
 - $1,000^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



- TRT160** TILTING 5-AXIS
- 160 mm Platter
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $104^\circ/\text{Sec}$ (Tilt)
 - $104^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



- TRT210** TILTING 5-AXIS
- 210 mm Platter
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $80^\circ/\text{Sec}$ (Tilt)
 - $100^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



- TRT310** TILTING 5-AXIS
- 310 mm Platter
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $50^\circ/\text{Sec}$ (Tilt)
 - $75^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



- TR160** TRUNNION 5-AXIS
- 160 mm Platter (250 mm opt.)
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $80^\circ/\text{Sec}$ (Tilt)
 - $80^\circ/\text{Sec}$ (Rotary)

TR160-2 with twin platter available



- TR200Y** TRUNNION 5-AXIS
- 200 mm Platter
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $100^\circ/\text{Sec}$ (Tilt)
 - $130^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



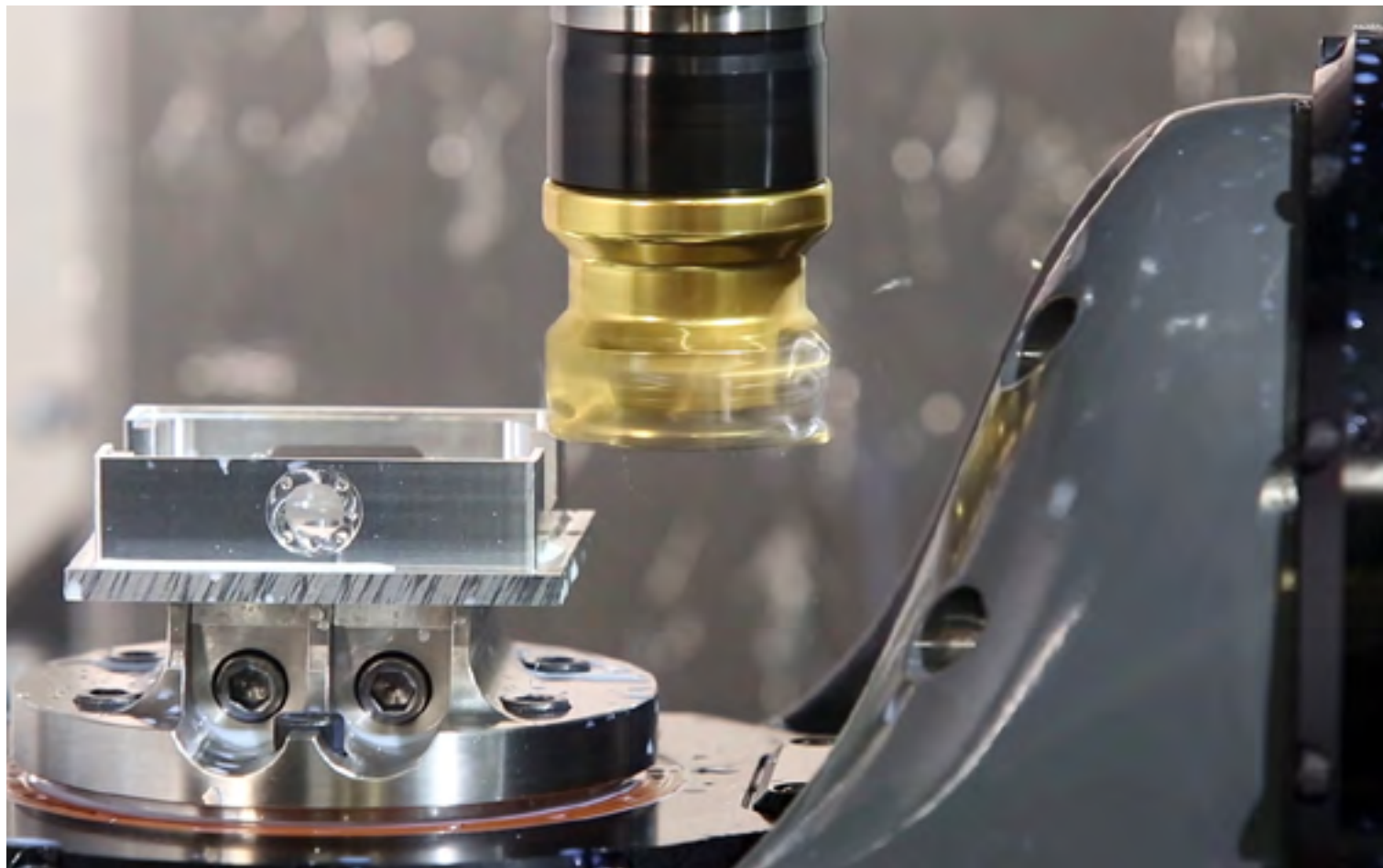
- TR210** TRUNNION 5-AXIS
- 210 mm Platter (350 mm opt.)
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $60^\circ/\text{Sec}$ (Tilt)
 - $60^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



- TR310** TRUNNION 5-AXIS
- 310 mm Platter
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $50^\circ/\text{Sec}$ (Tilt)
 - $50^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



- TR500SS** HIGH SPEED TRUNNION 5-AXIS
- 500 mm Platter
 - Tilt $\pm 120^\circ$ Rotation 360°
 - $170^\circ/\text{Sec}$ (Tilt)
 - $179^\circ/\text{Sec}$ (Rotary)
 - Resolution 0.001°



MAKING 5-AXIS EASIER

DYNAMIC WORK OFFSETS + TOOL CENTRE POINT CONTROL

Dynamic Work Offsets (DWO) and Tool Centre Point Control (TCPC) are software features in the Next Generation Control that greatly simplify multi-axis machining when using 4- and 5-axis rotary tables. DWO/TCPC eliminates the need to locate the workholding in precisely the same place, or repost the part program every time a job is set up. With DWO/TCPC the Haas control recognises the part position and creates the correct toolpath, regardless of the workholding position, greatly reducing set-up time or reposting time.



WITH DWO/TCPC THERE'S NO NEED TO:

- ✗ Place the part in the exact same location every time
- ✗ Repost the program when the fixture changes
- ✗ Repost the program if the job moves to another Haas machine

DWO/TCPC CHANGES EVERYTHING:

- ✓ Save time on programming and setup
- ✓ Reduce fixturing costs
- ✓ Increase your number of multi-axis operators
- ✓ Increase your productivity and profits



ROTARY TABLES

5C COLLET INDEXERS

The Haas HA5C series is the ideal choice for holding smaller parts. Clamp your parts using standard 5C collets, or chuck them by threading a 3-jaw chuck to the spindle nose. Collets can be closed with your choice of a manual handle or an optional air collet closer. The HA5C series is easy to program, interface, and set up. With over three decades of refinement, the Haas HA5C is the industry benchmark for quality, accuracy, and dependability.

PLATTER-STYLE ROTARY TABLES

For holding medium to large parts or fixtures, the HRT series of T-slotted rotary tables is the answer. Available with platter sizes from 100 mm to 1,000 mm, these rugged, heavy-duty tables can be mounted vertically or horizontally for added versatility. Chucks and fixtures can easily be bolted to the table using the six precision T-slots, and large through-holes allow for bar feeding and special fixture-locating requirements.



HA5C 4-AXIS

- Torque 81 Nm
- 410°/sec
- Resolution 0.001°



HA5C2 4-AXIS

- Torque 34 Nm
- 200°/sec
- Resolution 0.001°



HA5C3 4-AXIS

- Torque 34 Nm
- 200°/sec
- Resolution 0.001°



HA5C4 4-AXIS

- Torque 34 Nm
- 200°/sec
- Resolution 0.001°



T5C TILTING 5-AXIS

- Tilt $\pm 120^\circ$ Rotation 360°
- 410°/sec (Rotary)
- 60°/sec (Tilt)
- Resolution 0.001°



T5C2 TILTING 5-AXIS

- Tilt $\pm 120^\circ$ Rotation 360°
- 200°/sec (Rotary)
- 60°/sec (Tilt)
- Resolution 0.001°



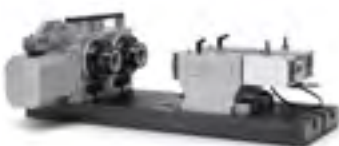
T5C3 TILTING 5-AXIS

- Tilt $\pm 120^\circ$ Rotation 360°
- 200°/sec (Rotary)
- 60°/sec (Tilt)
- Resolution 0.001°



T5C4 TILTING 5-AXIS

- Tilt $\pm 120^\circ$ Rotation 360°
- 200°/sec (Rotary)
- 60°/sec (Tilt)
- Resolution 0.001°



HA2TS 4-AXIS TWIN TAILSTOCK

- Dual Spindle
- Twin Pneumatic Tailstocks
- Precision T-Slot Baseplate



HA5CS 4-AXIS SUPER HIGH SPEED

- Torque 27 Nm
- 725°/sec
- Resolution 0.001°



HRTA5 4-AXIS A1 SPINDLE NOSE

- A1-5 Spindle Nose
- 130°/sec
- Repeatability 10 arc-sec



HRTA6 4-AXIS A1 SPINDLE NOSE

- A1-6 Spindle Nose
- 100°/sec
- Repeatability 10 arc-sec



HRT100 4-AXIS

- 100 mm Platter
- 300°/sec
- Resolution 0.001°



HRT160 4-AXIS

- 160 mm Platter
- 130°/sec
- Compact SP version available



HRT160SS 4-AXIS HIGH SPEED

- 160 mm Platter
- 500°/sec
- Resolution 0.001°



HRT1602 4-AXIS

- 160 mm Platters
- 80°/sec
- Resolution 0.001°



HRT210 4-AXIS

- 210 mm Platter
- 100°/sec
- Resolution 0.001°



HRT210SS 4-AXIS HIGH SPEED

- 210 mm Platter
- 830°/sec
- Resolution 0.001°



HRT210SP 4-AXIS COMPACT

- 210 mm Platter
- 100°/sec
- Resolution 0.001°



TH240 4-AXIS THROUGH HOLE

- 240 mm Platter • 100°/sec
- 50.8 mm Through-hole



HRT310 4-AXIS

- 310 mm Platter
- 75°/sec
- Compact SP version available



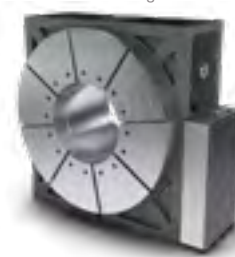
HRT450 4-AXIS

- 450 mm Platter
- 50°/sec
- Resolution 0.001°



HRT630 4-AXIS

- 630 mm Platter
- 50°/sec
- Max Torque 1,390 Nm



HRT1000 4-AXIS

- 1,000 mm Platter
- 35°/sec

HRT800 also available



HAAS NEXT GENERATION CONTROL

DESIGNED, BUILT & PROGRAMMED BY HAAS

The Haas control – hardware and software – is designed and built in-house and optimised specifically for Haas machine tools. It's easy to learn and use, and it is the same across the entire product line. Haas machines are also used extensively in educational institutions worldwide, so graduating students are already familiar with the Haas control, which makes finding new operators and programmers easier, and simplifies training.

STANDARD FEATURES

- ✓ Ethernet Interface
- ✓ One-Button Features
- ✓ M130 Media Player
- ✓ 1 GB Memory
- ✓ Advanced Tool Management
- ✓ HaasConnect Mobile Monitoring
- ✓ Power-Failure Detection
- ✓ Multi-Function Jog Handle

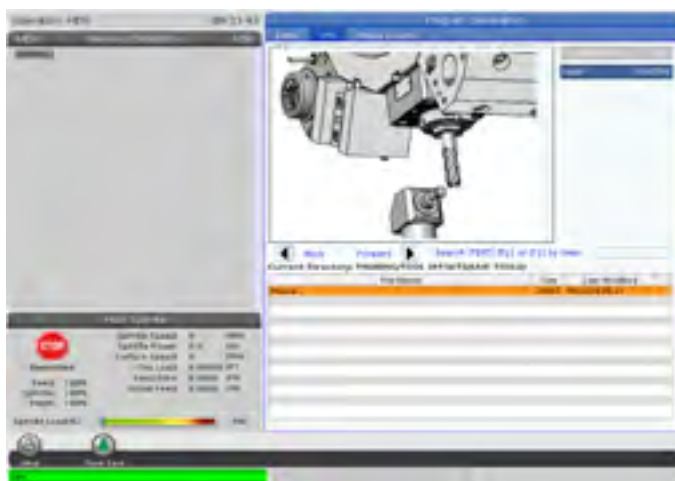




UNLOCK ALL YOUR HAAS MACHINE'S POTENTIAL

VISUAL PROGRAMMING SYSTEM

The Haas Visual Programming System lets you quickly create G-code programs for basic part features using graphical templates and a form-like interface. Simply define the feature in the template, and VPS then outputs working G-code at the touch of a button. VPS also includes a custom template generator, so you can create templates for your own part features or frequently used programs.



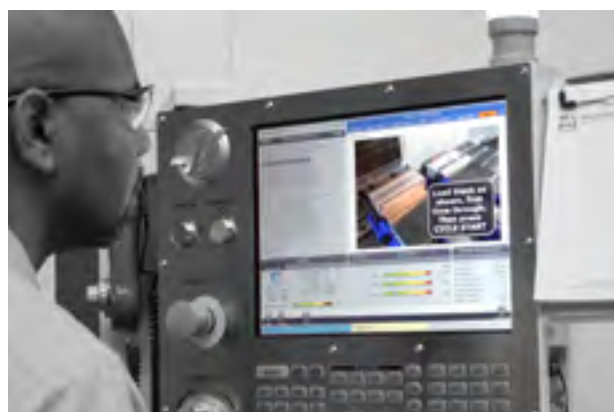
M130 MEDIA DISPLAY

CNC MACHINING IS COMPLEX. YOUR CONTROL SHOULDN'T BE.

The Haas M130 Media Display M-Code is a powerful tool for communicating with operators and programmers directly from the Haas control as a program runs. Use M130 to call up setup instructions, tool lists, CAD images, manufacturing information, and more. When the program reaches an M130, the specified media (image, video, or PDF) will be displayed in the upper right corner of the control screen.

ON-SCREEN COMMUNICATION

- ✓ Easily explain secondary operations on the control
- ✓ Avoid miscommunications with your colleagues
- ✓ Describe step-by-step part inspection processes
- ✓ Share important setup information with colleagues







HORIZONTAL MACHINING CENTRES

GET THE HORIZONTAL ADVANTAGE

The EC Series HMCs are rugged 40 and 50-taper horizontal machining centres with large work cubes and a maximum part capacity from 400 kg to 4,500 kg. The machines are available with a full 4-axis rotary platter integrated into the T-slot table to provide access to four sides of a part or tombstone, a 5-axis model is also available. The UMC-1600-H features a 630 mm rotary table mounted on its integrated 4th-axis platter to provide 3+2 positioning and full 5-axis motion for machining large parts.

For extended production and true "lights out" capability, a 6-station pallet pool and high-capacity tool changer are available.



HORIZONTALS

EC-400 4-AXIS

- 559 x 635 x 559 mm
- 8,100 rpm (10k, 12k, 15k opt.)
- 40-Taper • 30 hp
- 50+1 SMTC (100+1 opt.)
- Dual pallet changer



EC-500 4-AXIS

- 813 x 635 x 711 mm
- 8,100 rpm (10k, 12k, 15k opt.)
- 40-Taper • 30 hp (50-Taper opt.)
- 50+1 SMTC (100+1 opt.)
- Dual pallet changer



EC-1600

- 1,626 x 1,270 x 813 mm
- 7,500 rpm (10k opt.)
- 50-Taper • 30 hp
- 50+1 SMTC



EC-1600T

- 1,626 x 1,270 x 1,016 mm
- 7,500 rpm (10k opt.)
- 50-Taper • 30 hp
- 50+1 SMTC



UMC-1600-H 5-AXIS

- 1,626 x 1,270 x 1,016 mm
- 7,500 rpm (10k opt.)
- 630 mm rotary platter
- 257 mm through bore
- 50+1 SMTC



HAAS ST-SERIES LATHES

HIGH-PERFORMANCE TURNING CENTRES

The Haas ST Series high-performance turning centres were designed from the ground up to provide setup flexibility, extreme rigidity, and high thermal stability. The result is high accuracy, consistent repeatability and superb surface finishes, while maintaining dependability and value-based pricing.

The Haas ST-Series turning centres offer the best combination of performance and value in their class and are available with a wide selection of high-productivity options, including bar feeders and auto parts loaders.



ST-10

- Max Cut Ø 305 x L 406 mm
- Bar Capacity 44 mm
- A2-5 • 6,000 rpm • 15 hp
- Chuck 165 mm



ST-10L LONG BED

- Max Cut Ø 305 x L 826 mm
- Bar Capacity 44 mm
- A2-5 • 6,000 rpm • 15 hp
- Chuck 165 mm



ST-15 BIG BORE

- Max Cut Ø 305 x L 406 mm
- Bar Capacity 64 mm
- A2-6 • 4,000 rpm • 20 hp
- Chuck 210 mm



ST-15L BIG BORE LONG BED

- Max Cut Ø 305 x L 826 mm
- Bar Capacity 64 mm
- A2-6 • 4,000 rpm • 20 hp
- Chuck 210 mm



ST-20

- Max Cut Ø 330 x L 572 mm
- Bar Capacity 64 mm
- A2-6 • 4,000 rpm • 20 hp
- Chuck 210 mm



ST-20L LONG BED

- Max Cut Ø 330 x L 1,080 mm
- Bar Capacity 64 mm
- A2-6 • 4,000 rpm • 20 hp
- Chuck 210 mm



ST-25 BIG BORE

- Max Cut Ø 330 x L 572 mm
- Bar Capacity 76 mm
- A2-6 • 3,400 rpm • 30 hp
- Chuck 254 mm



ST-25L BIG BORE LONG BED

- Max Cut Ø 330 x L 1,080 mm
- Bar Capacity 76 mm
- A2-6 • 3,400 rpm • 30 hp
- Chuck 254 mm



ST-28

- Max Cut Ø 330 x L 572 mm
- Bar Capacity 102 mm
- A2-8 • 3,200 rpm • 40 hp
- Chuck 305 mm



ST-28L LONG BED

- Max Cut Ø 330 x L 1,080 mm
- Bar Capacity 102 mm
- A2-8 • 3,200 rpm • 40 hp
- Chuck 305 mm



ST-30

- Max Cut Ø 381 x L 826 mm
- Bar Capacity 76 mm
- A2-6 • 3,400 rpm • 30 hp
- Chuck 254 mm



ST-30L LONG BED

- Max Cut Ø 381 x L 1,588 mm
- Bar Capacity 76 mm
- A2-6 • 3,400 rpm • 30 hp
- Chuck 254 mm



ST-35 BIG BORE

- Max Cut Ø 381 x L 826 mm
- Bar Capacity 102 mm
- A2-8 • 3,200 rpm • 40 hp
- Chuck 305 mm



ST-35L BIG BORE LONG BED

- Max Cut Ø 381 x L 1,588 mm
- Bar Capacity 102 mm
- A2-8 • 3,200 rpm • 40 hp
- Chuck 305 mm

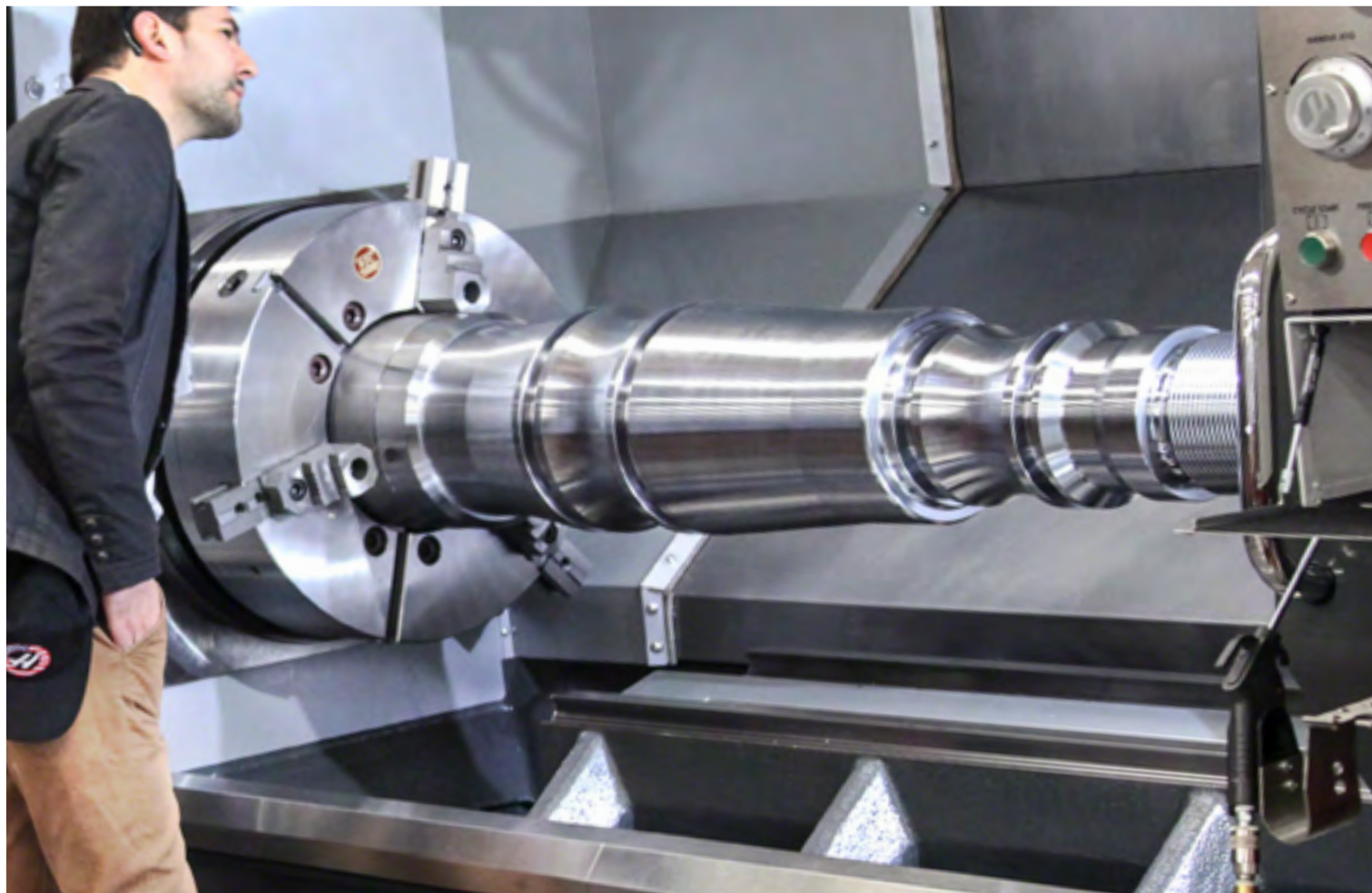


ST-40

- Max Cut Ø 648 x L 1,118 mm
- Bar Capacity 102 mm
- A2-8 • 2,400 rpm • 1,400 rpm
- 40 hp (55 hp opt.) • Chuck 381 mm

ST-40L LONG BED

- Max Cut Ø 648 x L 2,032 mm
- Bar Capacity 102 mm
- A2-8 • 2,400 rpm • 1,400 rpm
- 40 hp (55 hp opt.) • Chuck 381 mm



LARGE-THROUGH-BORE LATHES

HIGH-PERFORMANCE BIG-BORE TURNING CENTRES

The high-torque spindles and large through-bores of these machines make them ideal for machining heavy pipes and fittings, large couplers, and long rollers. Their versatile design allows easy loading and unloading of large parts. The large-capacity Haas lathes offer the best combination of performance and value in their class.

TURNING CENTRES



ST-45 **BIG BORE**

- Max Cut Ø 648 x L 1,118 mm
- Spindle Bore 178 mm
- A2-11 • 40 hp (55 hp opt.)
- 1,400 rpm



ST-45L **BIG BORE** **LONG BED**

- Max Cut Ø 648 x L 2,032 mm
- Spindle Bore 178 mm
- A2-11 • 40 hp (55 hp opt.)
- 1,400 rpm



HAAS CL-1 CHUCKER LATHE

ULTRA-COMPACT CNC TURNING CENTRE

The innovative CL-1 is an ultra-compact CNC chucker lathe that comes standard with an 8-station automatic turret, making it ideal for dedicated small-part production, second-op parts, or short runs. It's perfect for prototyping small parts, such as those found in the communications, aerospace, medical, and dental industries.

The CL-1 can be moved easily with a pallet jack and is small enough to fit into most freight lifts.



CL-1 CHUCKER LATHE

- 5C Collet • 5 hp
- Max Bar Ø 25.4 mm
- Rigid Tapping
- 6,000 rpm
- 8-Station Automatic Tool Turret



TOOLROOM LATHES

THE NEW GENERATION TL-SERIES

The TL-1 and TL-2 Toolroom Lathes have undergone a complete redesign, with new enclosures and better overall performance.

Both machines have an A2-5 spindle nose with a 58 mm bore and come with a 254 mm 3-jaw manual chuck.

The spindles are powered by a 10 hp motor, and spin to 1,800 rpm, with a 3,000-rpm option. Rapids have increased to 11.4 m/min on both X and Z axes, and an optional manual tailstock is available for additional part support.



TL-1 TOOLROOM

- Max Cut Ø 406 x L 762 mm
- Spindle Bore 58 mm
- 10 hp • A2-5
- 1,800 rpm (3k opt.)

TL-2 TOOLROOM

- Max Cut Ø 406 x L 1,219 mm
- Spindle Bore 58 mm
- 10 hp • A2-5
- 1,800 rpm (3k opt.)



HAAS Y-AXIS TURNING CENTRES

MULTIPLE OPERATIONS ON A SINGLE MACHINE

The Haas Y-axis lathes provide the ability to turn and mill complex parts and perform multiple operations on a single machine – increasing throughput, reducing handling, and improving part accuracy. The lathes have ± 51 mm Y-axis and a full C-axis that provides interpolated bidirectional motion at precise speeds and feeds for part positioning and repeatability.



ST-10Y **Y-AXIS**

- Max Cut $\varnothing 305 \times L 406$ mm
- Bar Capacity 44 mm • VDI
- 165 mm Chuck • 6,000 rpm
- 6,000 rpm Live Tooling w/C axis



ST-10LY **LONG BED Y-AXIS**

- Max Cut $\varnothing 305 \times L 826$ mm
- Bar Capacity 44 mm • VDI
- 165 mm Chuck • 6,000 rpm
- 6,000 rpm Live Tooling w/C axis



ST-15Y **BIG BORE Y-AXIS**

- Max Cut $\varnothing 305 \times L 406$ mm
- Bar Capacity 64 mm • VDI
- 210 mm Chuck • 4,000 rpm
- 6,000 rpm Live Tooling w/C axis



ST-15LY **BIG BORE LONG BED Y-AXIS**

- Max Cut $\varnothing 305 \times L 826$ mm
- Bar Capacity 64 mm • VDI
- 210 mm Chuck • 4,000 rpm
- 6,000 rpm Live Tooling w/C axis



ST-20Y **Y-AXIS**

- Max Cut $\varnothing 298 \times L 572$ mm
- Bar Capacity 64 mm • BMT65
- 210 mm Chuck • 4,000 rpm
- 6,000 rpm Live Tooling w/C axis



ST-20LY **LONG BED Y-AXIS**

- Max Cut $\varnothing 298 \times L 1,080$ mm
- ± 51.0 mm Y-Axis • BMT65
- 210 mm Chuck • 4,000 rpm
- 6,000 rpm Live Tooling w/C axis

BMT65 TURRET WITH LIVE-TOOLING

The Haas 12-station BMT65 turret with live tooling lets you perform secondary operations – milling, drilling, slotting, and tapping – on the face of the part and around the perimeter.

The BMT65 system provides superior cutting performance, longer tool life, and better tool clearance.

DOUBLE YOUR TOOL CAPACITY TO 24 TOOLS

The BMT65 turret offers a half-station indexing option that increases your available tool stations to 24, with 12 stations able to accept driven tools.



ST-25Y Y-AXIS

- Max Cut Ø 298 x L 572 mm
- Bar Capacity 76 mm • BMT65
- 254 mm Chuck • 3,400 rpm • 30 hp
- 6,000 rpm Live Tooling w/C axis



ST-25LY BIG BORE LONG BED Y-AXIS

- Max Cut Ø 298 x L 1,080 mm
- Bar Capacity 76 mm • BMT65
- 254 mm Chuck • 3,400 rpm • 30 hp
- 6,000 rpm Live Tooling w/C axis



ST-28Y Y-AXIS

- Max Cut Ø 298 x L 572 mm
- Bar Capacity 102 mm • BMT65
- 254 mm Chuck • 3,200 rpm • 40hp
- 6,000 rpm Live Tooling w/C axis



ST-28LY LONG BED Y-AXIS

- Max Cut Ø 298 x L 1,080 mm
- Bar Capacity 102 mm • BMT65
- 254 mm Chuck • 3,200 rpm • 40hp
- 6,000 rpm Live Tooling w/C axis



ST-30Y BIG BORE Y-AXIS

- Max Cut Ø 349 x L 826 mm
- Bar Capacity 76 mm • BMT65
- A2-6 • 3,400 rpm • 30 hp
- 6,000 rpm Live Tooling w/C axis



ST-30LY LONG BED Y-AXIS

- Max Cut Ø 349 x L 1,588 mm
- Bar Capacity 76 mm • BMT65
- A2-6 • 3,400 rpm • 30 hp
- 6,000 rpm Live Tooling w/C axis



ST-35Y BIG BORE Y-AXIS

- Max Cut Ø 349 x L 826 mm
- Bar Capacity 102 mm • BMT65
- 305 mm Chuck • 3,200 rpm • 40hp
- 46,000 rpm Live Tooling w/C axis



ST-35LY BIG BORE LONG BED Y-AXIS

- Max Cut Ø 349 x L 1,588 mm
- Bar Capacity 102 mm • BMT65
- 305 mm Chuck • 3,200 rpm • 40hp
- 6,000 rpm Live Tooling w/C axis



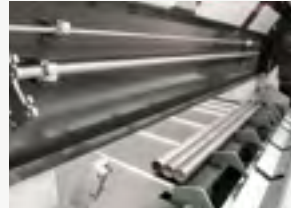
HAAS BAR FEEDER

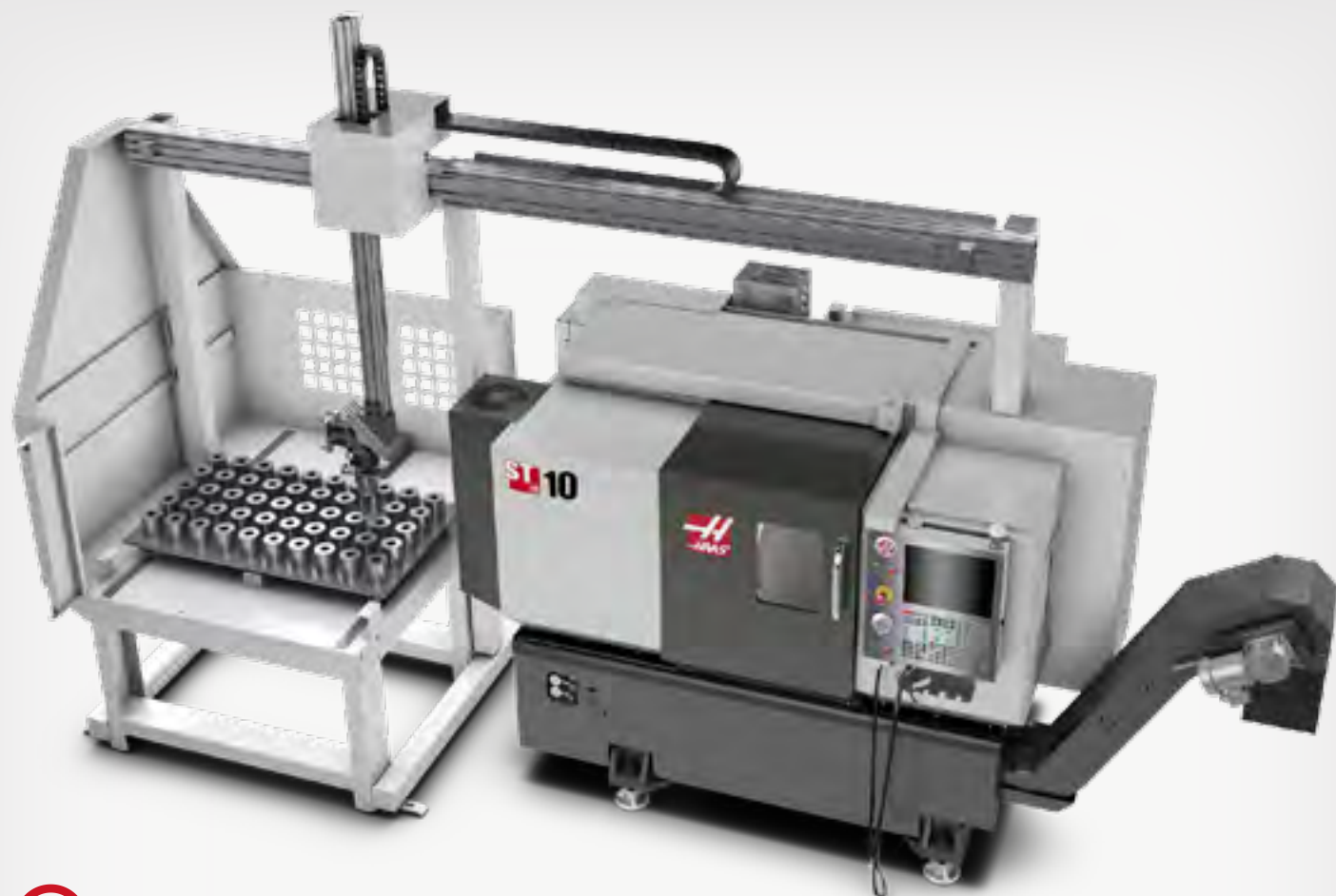
AUTOMATE PART PRODUCTION

The Haas Bar Feeder is a simple and affordable way to automate part production on Haas ST series turning centres to boost productivity. It is designed and built exclusively for use on Haas turning centres and connects directly to the Haas control.

Our rollaway design lets you swap out the patented Haas extruded spindle liners in minutes, and our quick-change pushrods snap in place without tools. Bar height adjustments are fast and easy using a single handwheel, and our belt-driven bar-shuttle system provides lightning-fast retract speeds to reduce cycle times.

- ✓ All-inclusive design, with plug-and-play capabilities
- ✓ Interfaces directly with the Haas control
- ✓ Includes patented Haas spindle liners





AUTO PARTS LOADER

TAKE YOUR PRODUCTION TO THE NEXT LEVEL

The Haas Automatic Parts Loader is a simple and affordable way to automate part production and boost productivity on Haas turning centres.

The easy-to-use interface in the Haas control guides you through a simple, step-by-step setup process that "teaches" the APL arm its positions, and has you fully automated in minutes, loading and unloading parts for unattended machining.

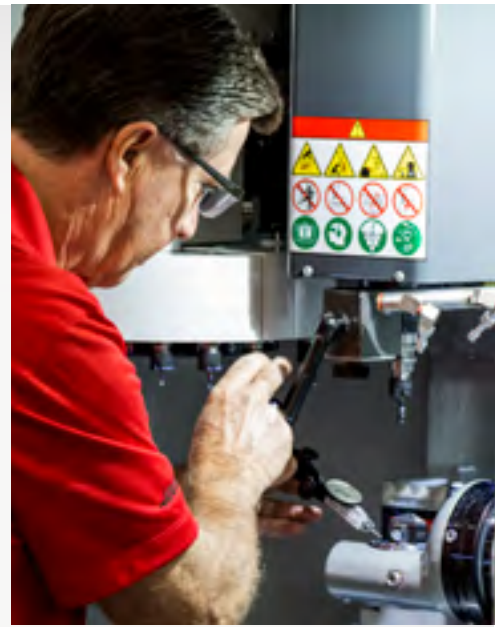
- ✓ All-inclusive design, with plug-and-play capabilities
- ✓ Haas ST-10Y through ST-25 turning centres
- ✓ Interfaces directly with the Haas control
- ✓ Accommodates parts up to Ø 147 mm x L 127 mm and 4.5 kg
- ✓ Includes light curtain for safe operation

SLUG LOADING



SHAFT LOADING





HAAS ENGINEERING

AT HAAS, OUR GOAL IS TO KEEP MACHINISTS MACHINING

We offer a complete range of cost-effective support, including commissioning, training, technical support, service agreements, and applications advice.

We measure every aspect of our support systems so we can maintain our service to industry-leading standards. Whether it's installing new equipment, training your machining staff, solving a technical problem, or helping to maintain the health and performance of your investment, you can count on our experienced team.



EXPERT ADVICE

FRIENDLY, EXPERT ADVICE WHENEVER YOU NEED IT

Our dedicated engineering support team is on hand to give you answers to the widest range of technical queries, including applications, maintenance, programming and the latest products.





COMMON PARTS

MAXIMISING PARTS AVAILABILITY

Haas Automation's efficient design uses common parts across multiple machines and model ranges. For example, a control processor board can fit any current machine from a Mini Mill to multi-pallet horizontal, a coolant pump from a mill will fit a lathe and vice versa.

Every Haas machine, including the control, is entirely designed and built by us, this means we can ensure there are always parts available. In fact, we can supply spares for any Haas built since 1990. It's reassuring to know no matter how old your investment is we've got it covered.



SUPPORT & SUPPLY CHAIN

THE INDUSTRY'S LARGEST UK STOCK OF SPARES

Haas Automation's UK facilities stock service and maintenance parts worth in excess of £4,600,000 enabling the fastest access and delivery. If necessary, parts can be shipped same day from our European or USA inventories.

EXPERTISE WHERE IT'S NEEDED

In addition, all our service engineers' training and expertise is formalised within a skills matrix, which works hand-in-hand with van location tracking and a live connection to the Haas Management System for our engineers in the field. This ensures the most appropriate individual can be quickly despatched to a customer.

THE BEST FIRST CALL FIX RATE

Our engineers can access and update customer and machine history remotely and check out the appropriate bar-coded spares. Having the right spares where and when they're needed means more than 95% of issues are resolved on the first visit.

IT'S NO WONDER HAAS MACHINES HAVE THE **HIGHEST RESIDUAL VALUES** IN THE INDUSTRY



HAAS AUTOMATION - MADE IN USA

THE WORLD'S BIGGEST CNC MACHINE TOOL MANUFACTURER

Haas Automation is the largest machine tool manufacturer in the western world, producing over 18,000 machines every year. The full range of metal-cutting machine tools, including CNC machining centres, lathes and rotary tables, is designed and built in its 1.6 million ft² factory in California.

Haas machine tools and rotary products are built to exacting specifications to deliver better accuracy, repeatability, and durability than any other machine tools on the market.

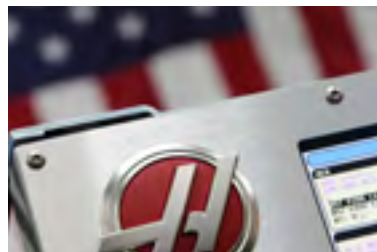
Haas makes extensive use of the latest lean manufacturing methods and just-in-time production practices to streamline its capabilities and reduce costs. This, combined with highly trained teams for electronics and mechanical assembly, allows Haas to control quality, cost, reliability, and availability.

The resulting savings and increased quality are passed on to the customer in the form of lower prices and better products.



**COME AND SEE US
BOOK A DEMONSTRATION**

See a selection of Haas CNC machines in action at one of our Haas Technical Centres. Call **01603 760539** to book your appointment.



THE INDUSTRY'S BEST SERVICE AND SUPPORT

HAAS ENGINEERING - WHAT MAKES US DIFFERENT?

- ✓ 32 full-time Haas engineers strategically placed across the UK
- ✓ Less than 1.5 hours travel time to 98% of our customers
- ✓ Each is USA-factory-certified and tested monthly
- ✓ Every engineer has a fully-stocked 4x4 service vehicle
- ✓ £38,000 of parts on board each 4x4 service vehicle
- ✓ £4,600,000 of parts in our UK warehouses
- ✓ Over 10,000 UK machine installations
- 🏆 Winners of multiple industry awards



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www.haas.co.uk



© Haas Automation Ltd. Machine images may show optional equipment.
Prices and specifications likely to change without notice. E&OE. MC-2022-01

NEW



TM-0 SERIES

CNC TOOLROOM MILLS



TM-0 TOOLROOM MILL

- Travels 508 x 305 x 406 mm
- Table 1,213 x 267 mm
- 4,000 rpm Spindle
- 40-Taper • 7.5 hp

TM-0P TOOLROOM MILL

- Travels 508 x 305 x 406 mm
- Table 1,213 x 267 mm
- 6,000 rpm Spindle
- 40-Taper • 7.5 hp
- 10 Tool Carousel Changer



MADE IN USA

The **TM-0** is the smallest and most affordable of the Haas TM Series Toolroom Mills. These compact mills are affordable, easy to use, and offer the precision control of the Haas CNC system. The machines use standard 40-taper tooling and are very easy to learn and operate – even without knowing G-code. They are the perfect option for companies transitioning to CNC, or for anyone looking for a large-travel machine on a budget.

The **TM-0P** includes a 10-pocket automatic tool changer, a faster spindle, and higher rapids. Achieve faster set-ups, tool monitoring and part inspection with the optional WIPS wireless probing. Boost production and increase flexibility by adding a 4-axis rotary table or 5-axis trunnion.

- Single or three-phase power
- User-friendly Haas control
- HaasConnect remote monitoring
- Conversational programming system
- Affordable full CNC capabilities
- Made in the USA

