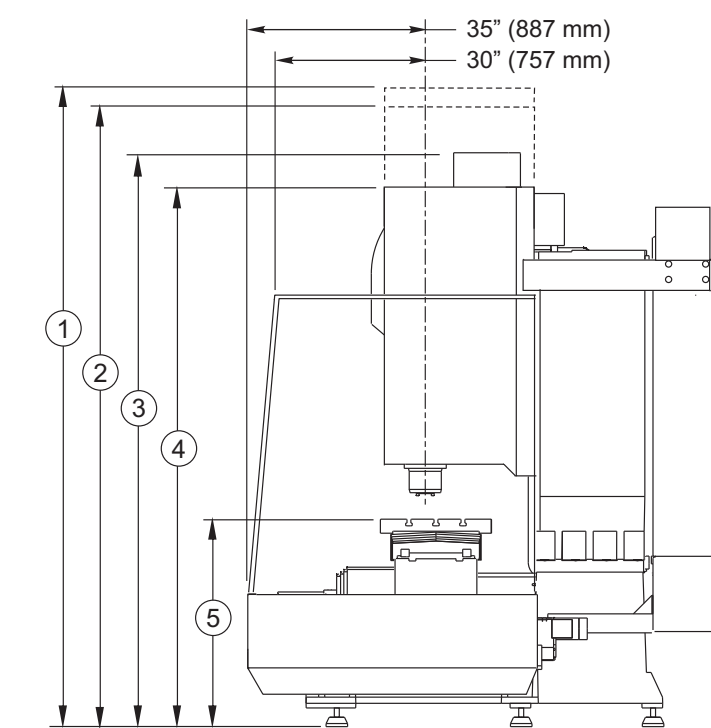
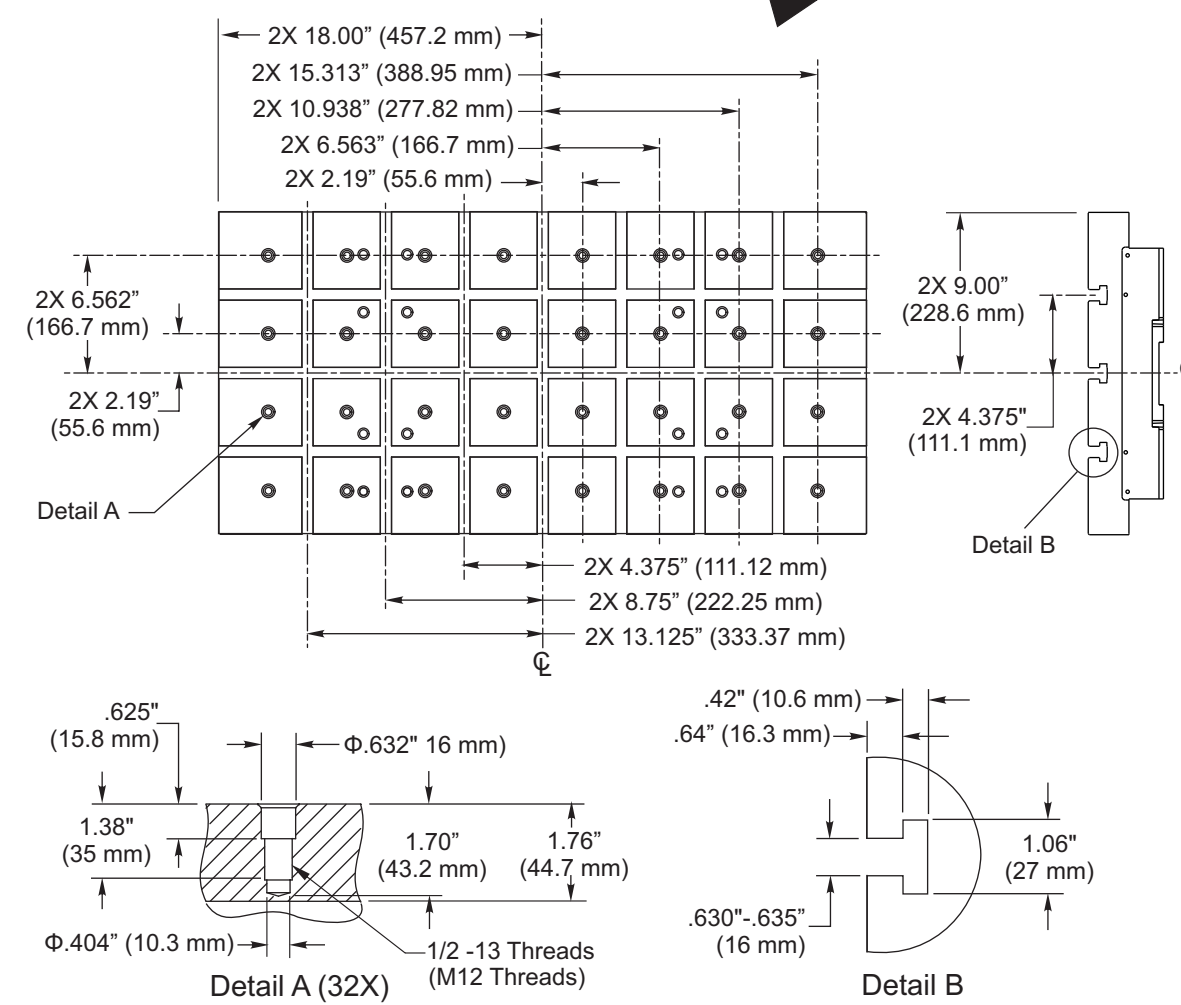
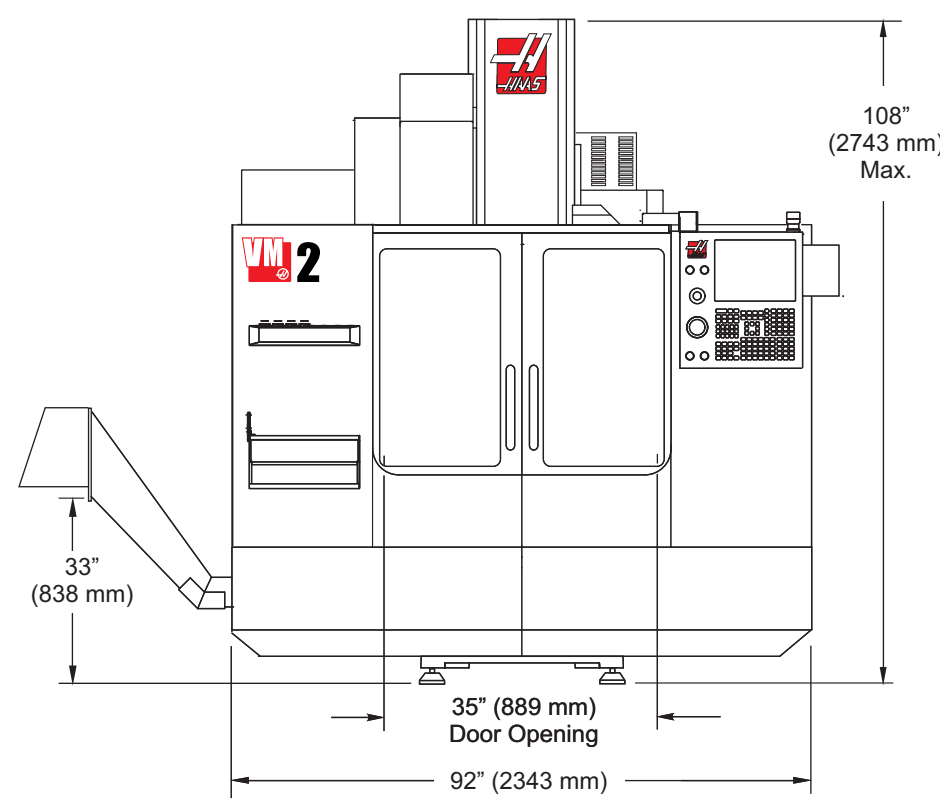
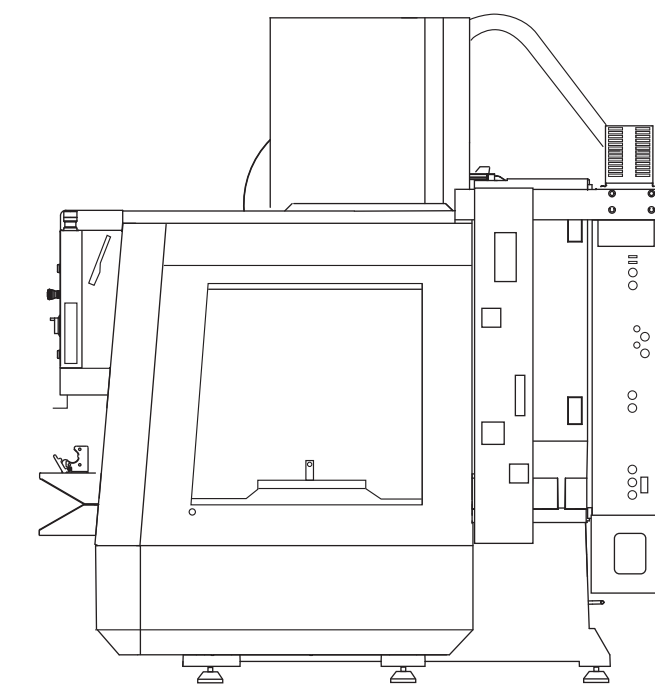
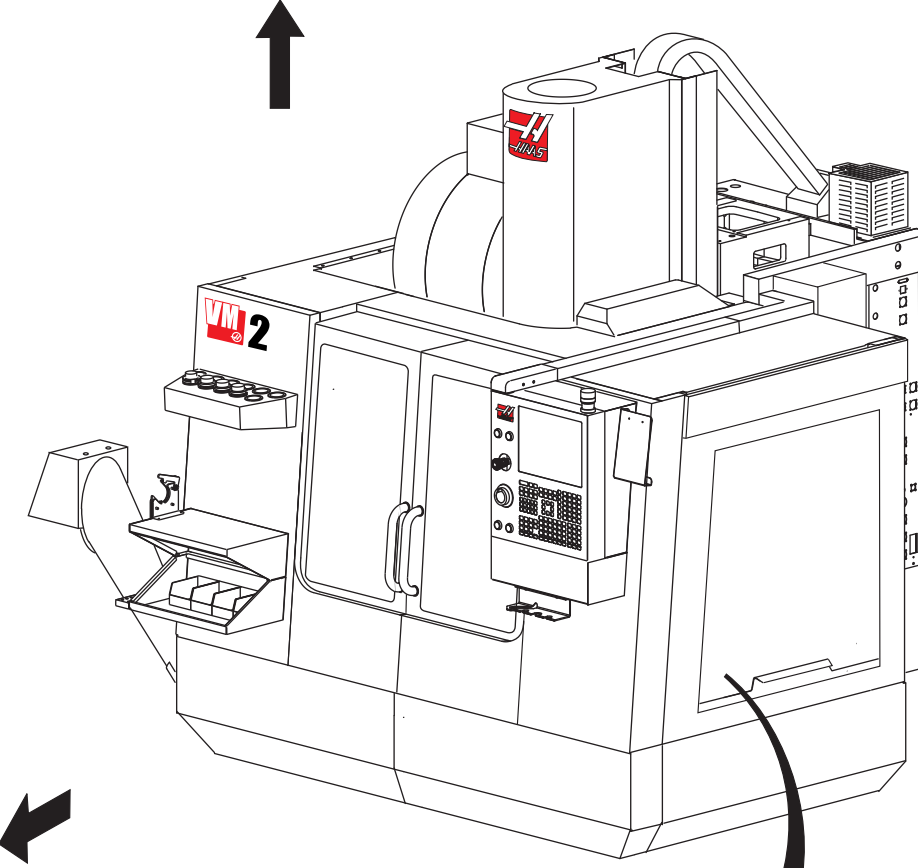
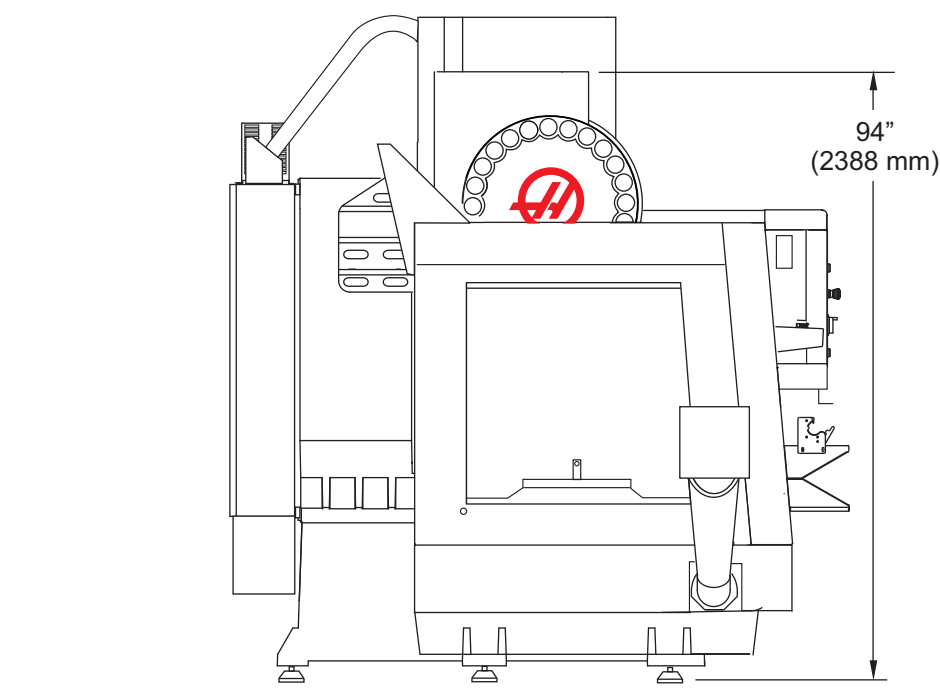
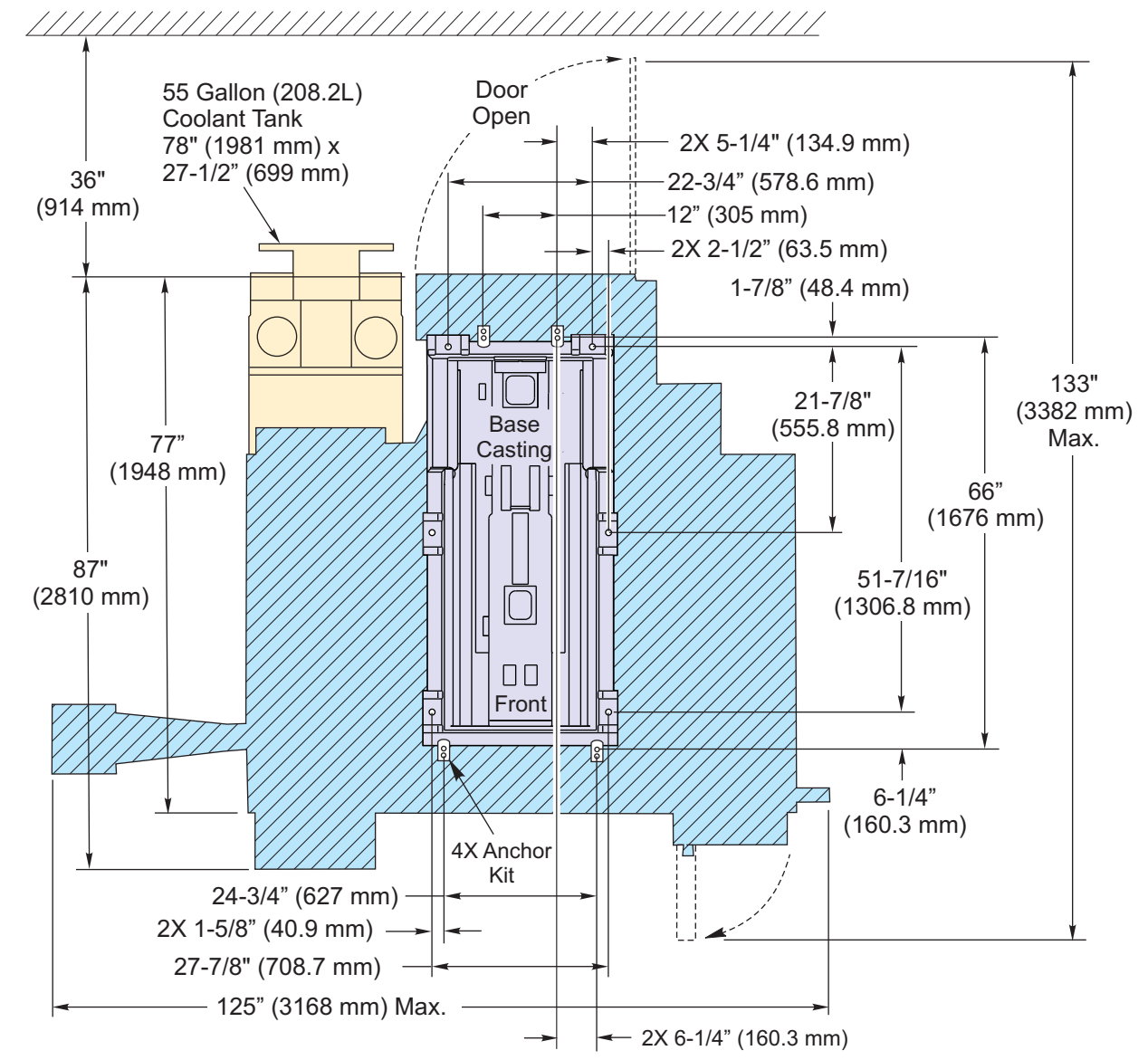
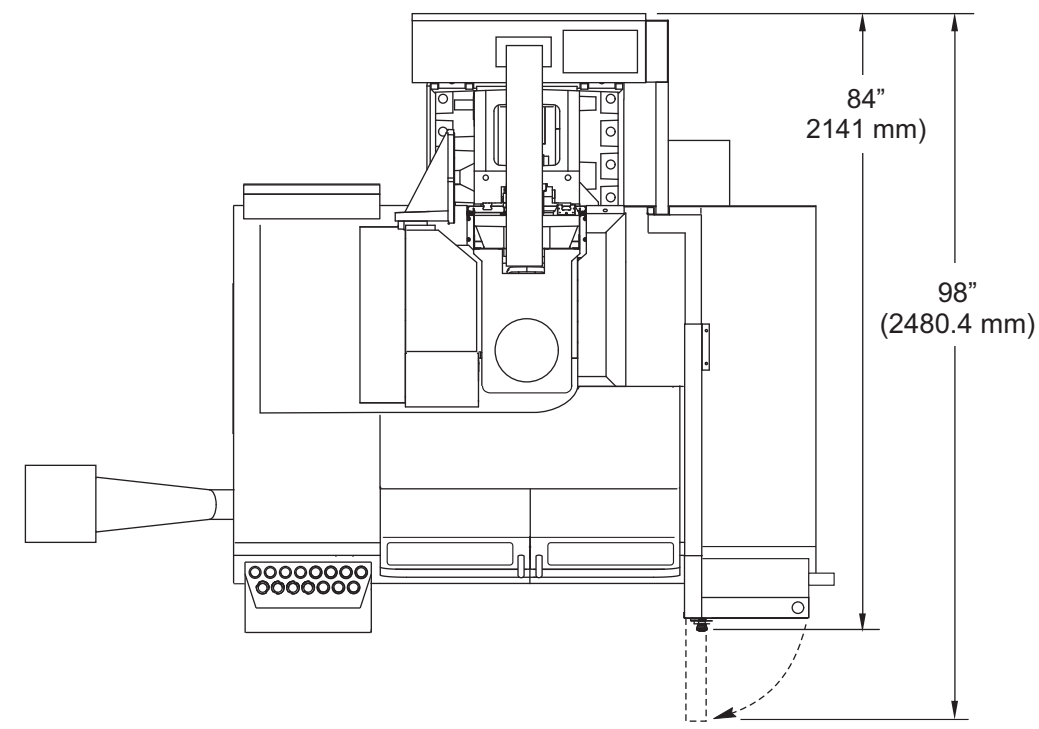
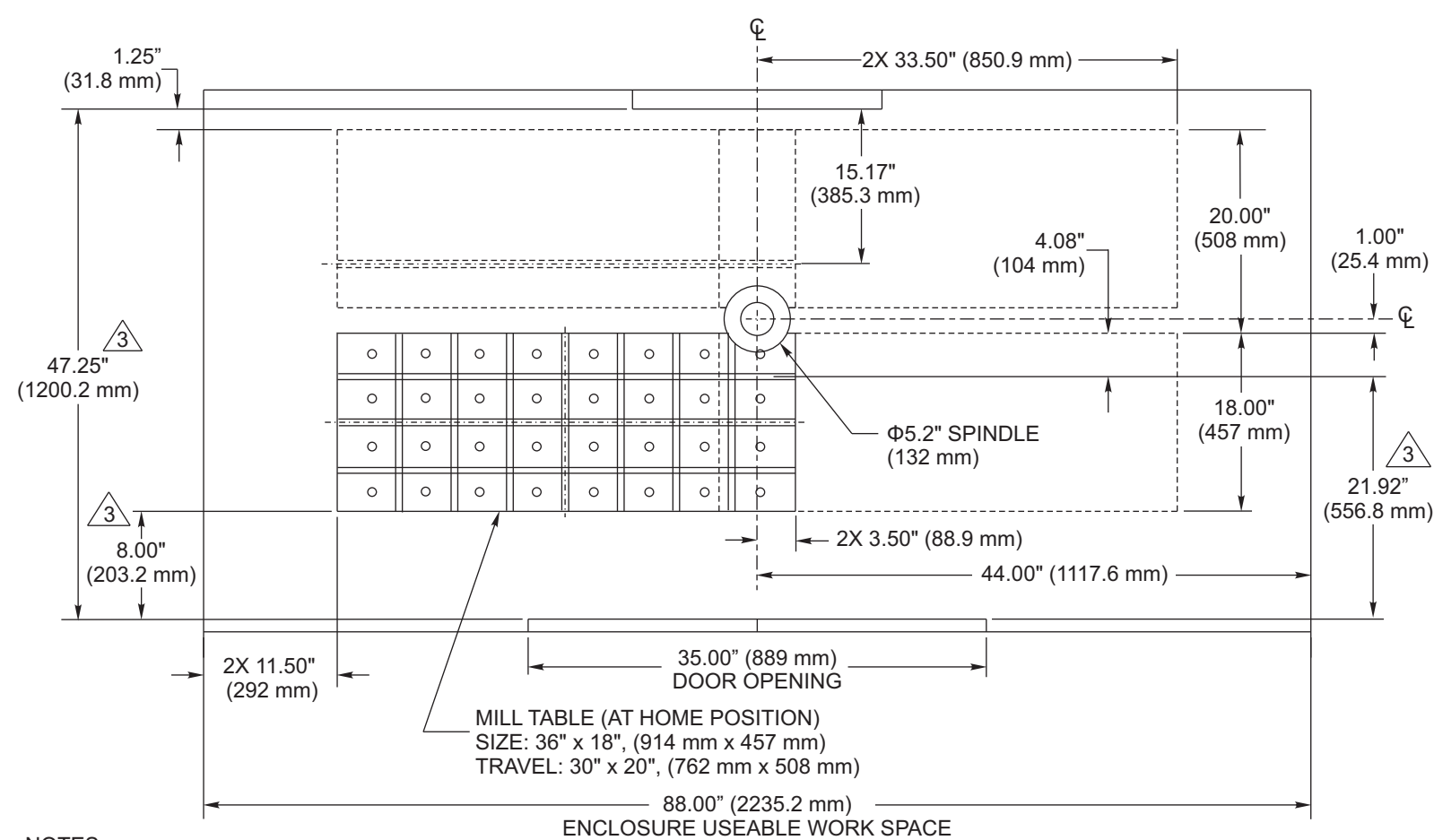


VM-2 Anchor Pattern



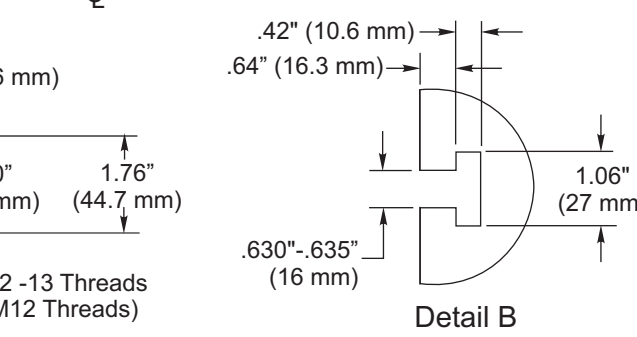
- 1 108" (2743 mm) Maximum Height
- 2 104" (2642 mm) Tool Changer Height
- 3 94" (2388 mm) 40_24 SMT/C Sheet Metal Height
- 4 88" (2235 mm) Minimum Height
- 5 34" (864 mm) Table Height

Spindle Head and Table Heights

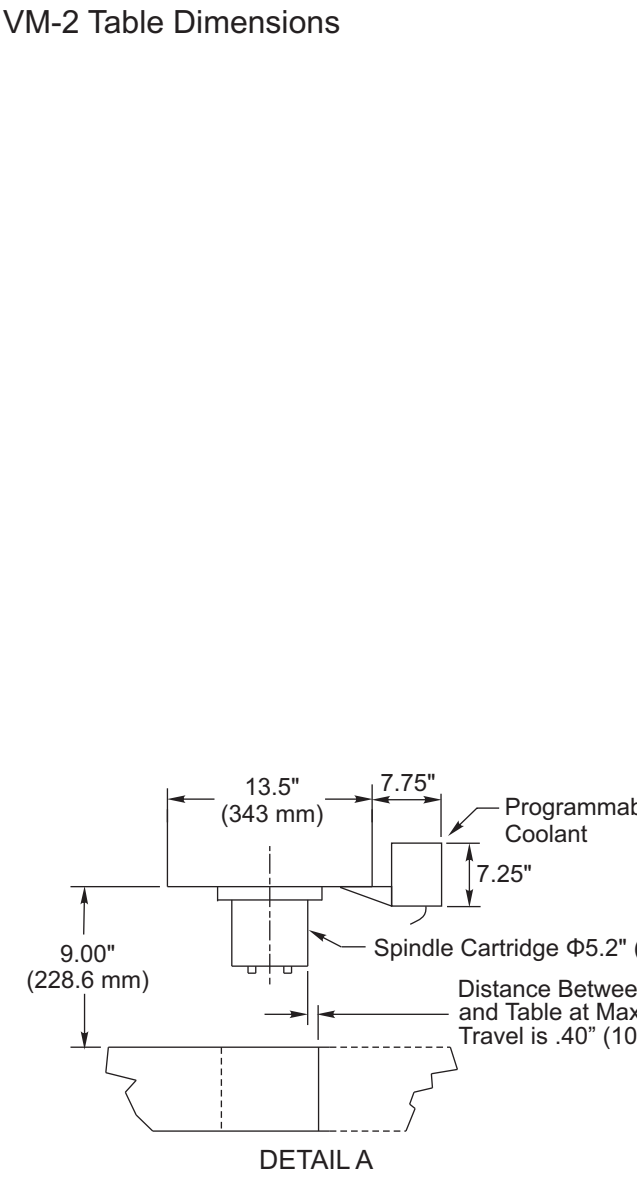


- NOTES:
1. TABLE POSITION(S) AT MAX X & Y TRAVELS.
 2. MEASUREMENTS ARE FROM THE EDGE OF MILL TABLE TO NEAREST OBSTRUCTION (ie. ENCLOSURE, WAY COVER, DOORS, ECT.).
 3. DIMENSIONS ARE REDUCED AS HEIGHT ABOVE TABLE INCREASES; ie. FRONT OF ENCLOSURE IS SLOPED 5 INWARD FROM BOTTOM TO TOP. DIMENSIONS SHOWN ARE AT TABLE TOP HEIGHT.

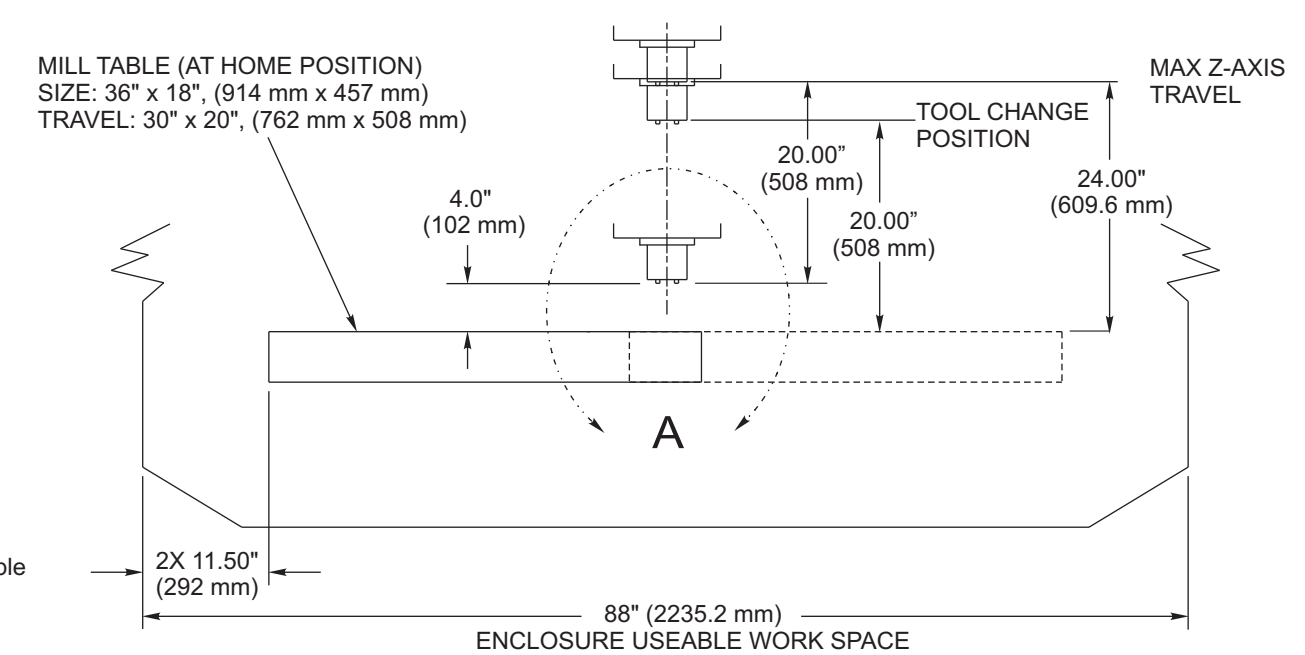
Top View



VM-2 Table Dimensions



DETAIL A



Front View

VM-2 Enclosure Useable Work Space