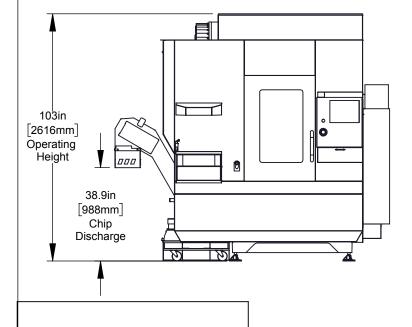
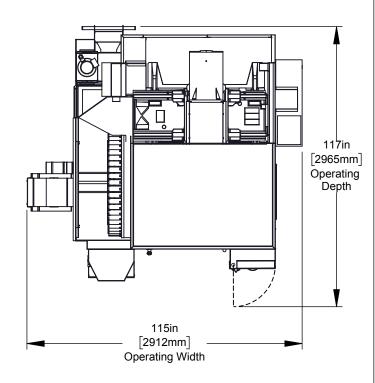
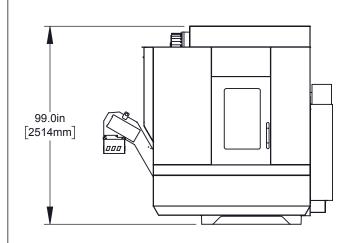
Operating Dimensions

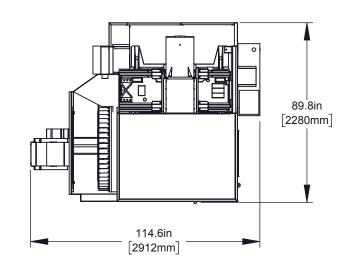




3.5in [89mm] (Recommended

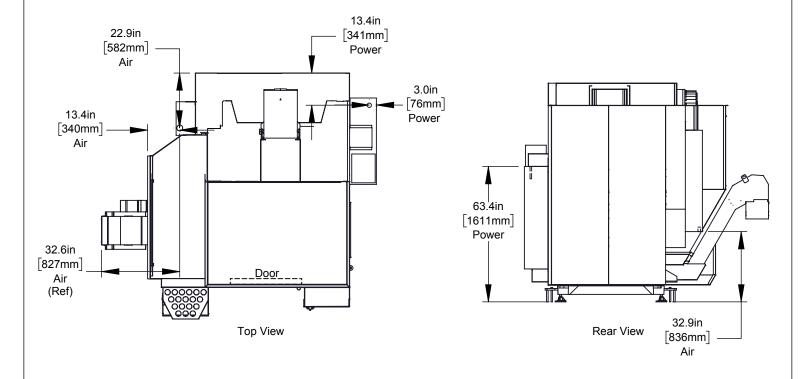
As Shipped



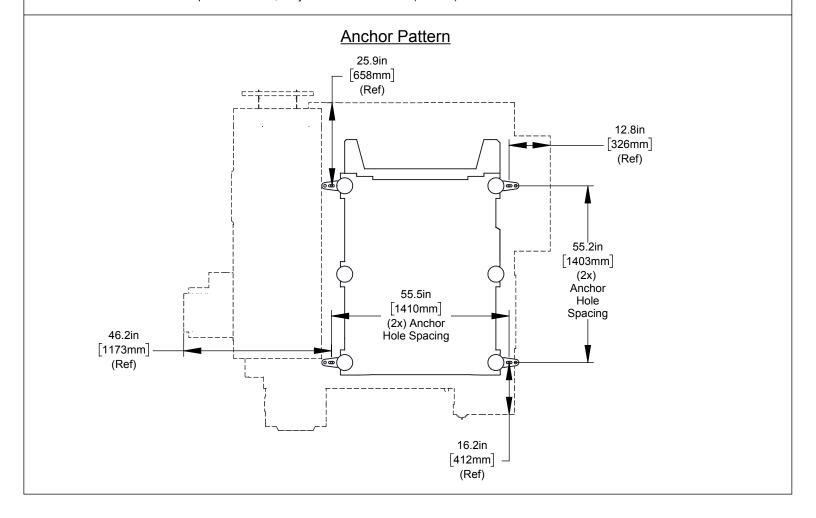


All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

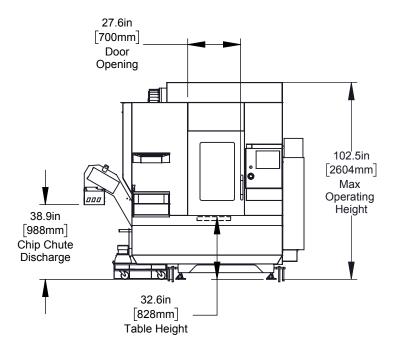
Air & Power



All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)



Height Breakdown



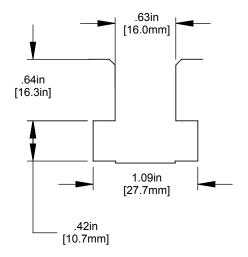
All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

Width Breakdown 210.3in [5342mm] Max Service Width 116.8in [2966mm] Max Service Depth Chip Conveyor Removal Standard Operating Width

All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

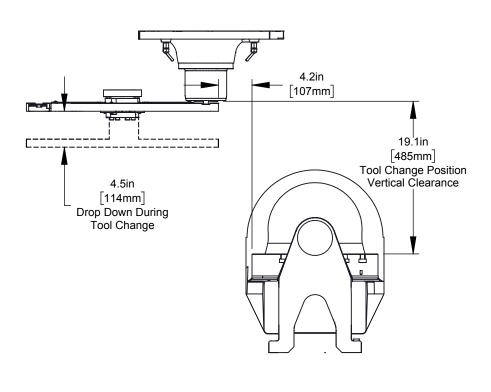
<u>Table</u> Ø 15.7in [400mm] Ø4.00in [101.6mm] Min 2 Point Mounting \emptyset \emptyset 5.797in [147.2mm] Min 4 Point Mounting \emptyset Ø8.580in [217.9mm] Min 6 Point Mounting \emptyset \emptyset 9.921in [252.0mm] Min 8 Point Mounting \emptyset 2.480in [63.0mm] Ψ to Ψ (4x)

T-Slot Detail



(7x) Phantom holes are not available to use for part fixturing

Tool Changer

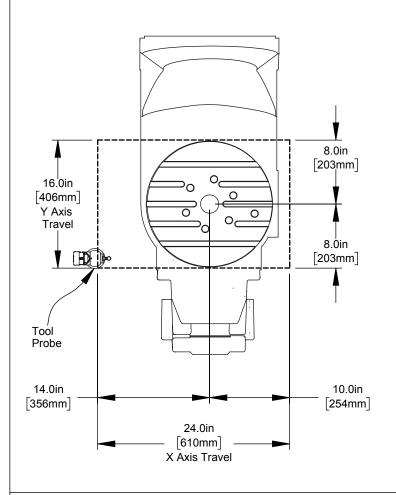


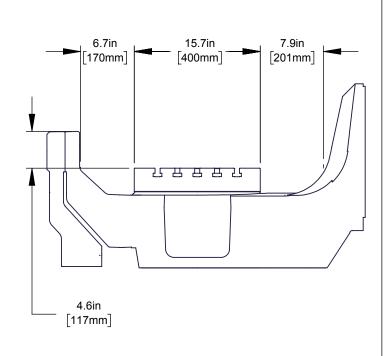
Machine Layout Drawing UMC-500/SS

Axes Clearances

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X&Y-Axis Clearance

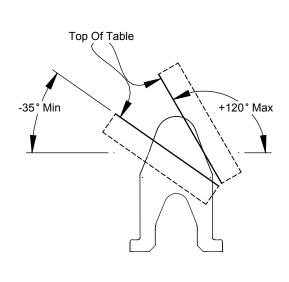




Z Axis Clearance at B0

16.0in [406mm] Z Axis 20.0in [508mm] Travel Max Z Clearance 4.0in [102mm] Min Z Clearance

Table Rotation



Clearance at B90

