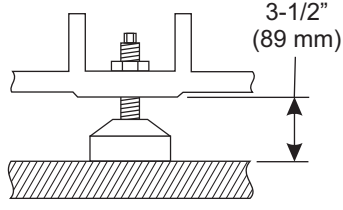
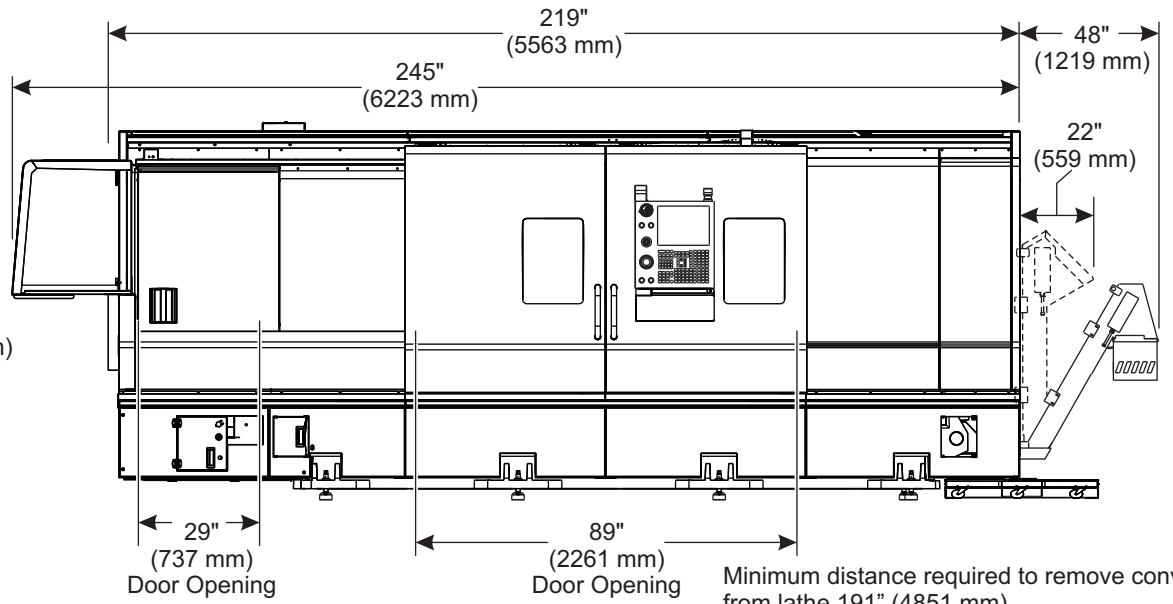
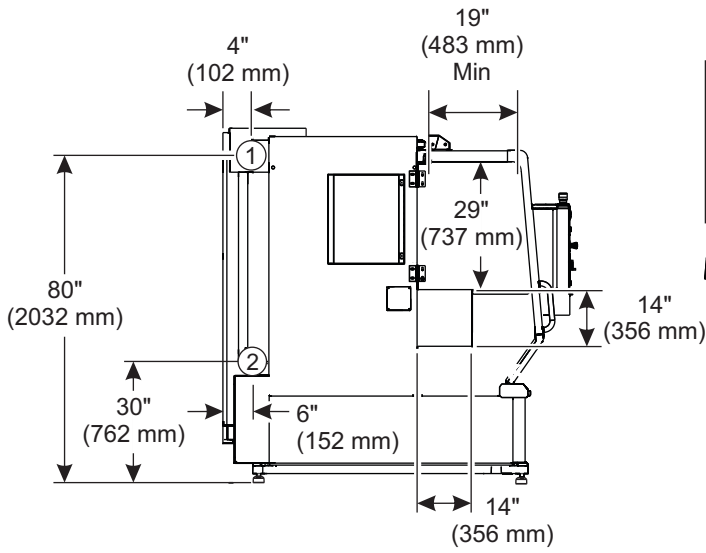
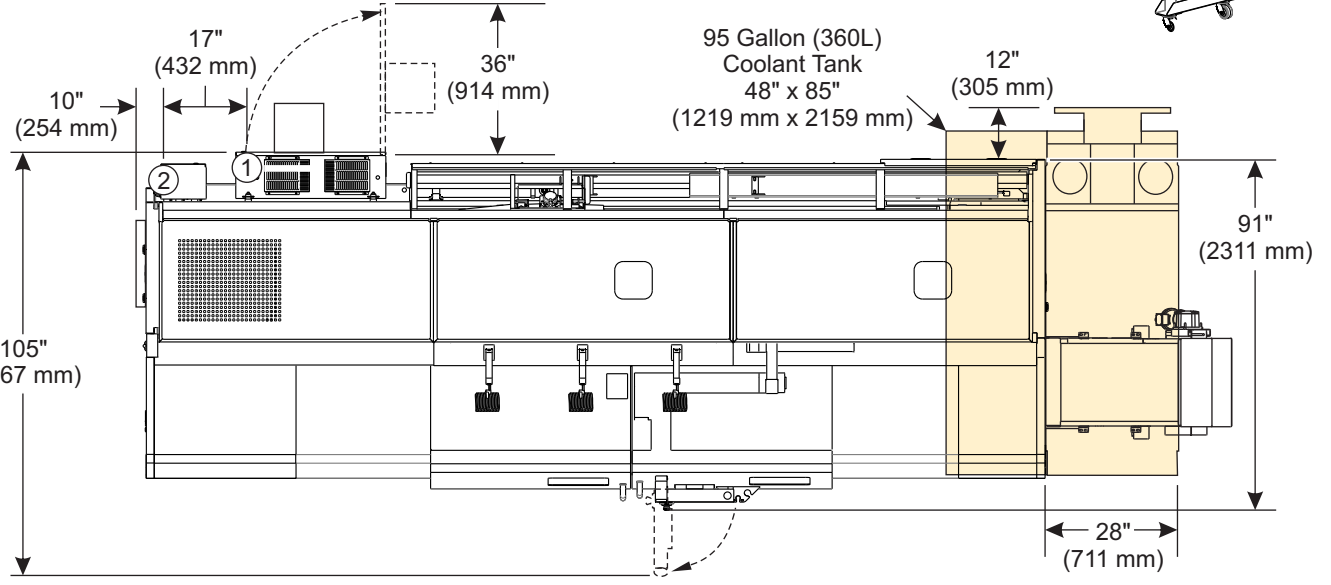
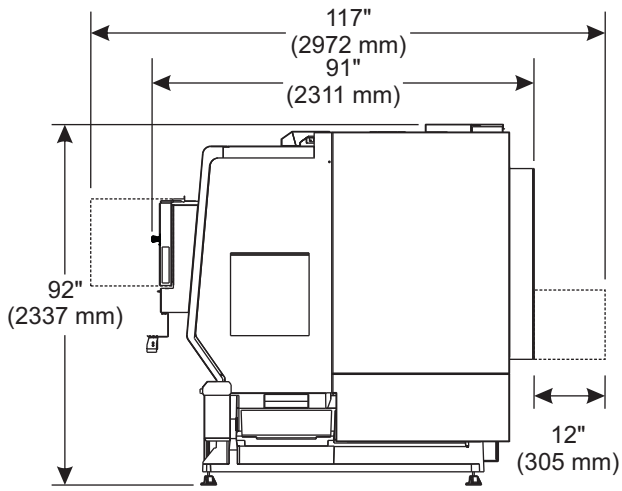
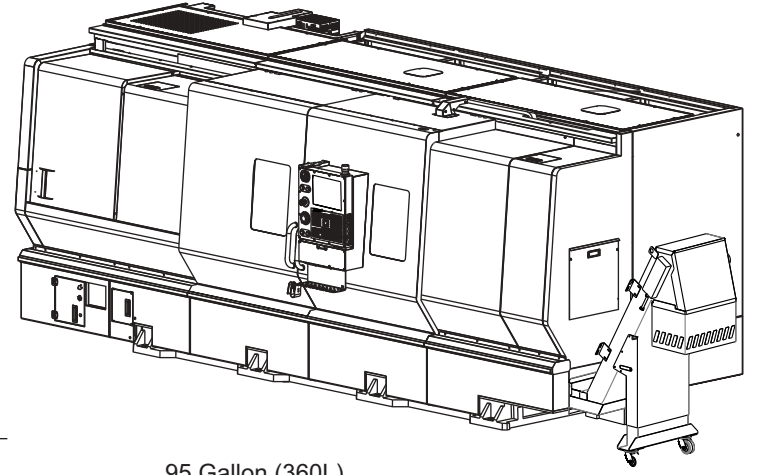


ST-50/55 Machine Layout Drawing

- ① Electrical Connection
- ② Air Connection

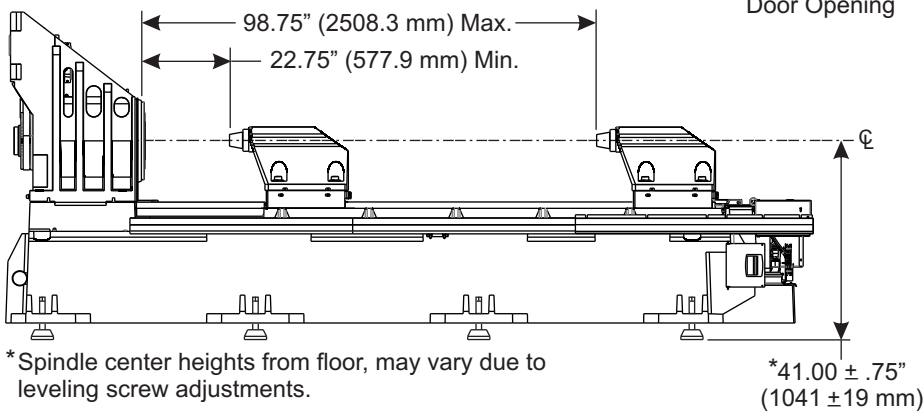


8X Leveling Pad Pin Dimension

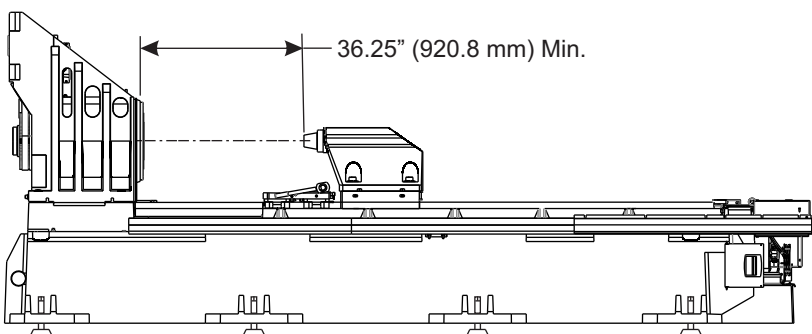
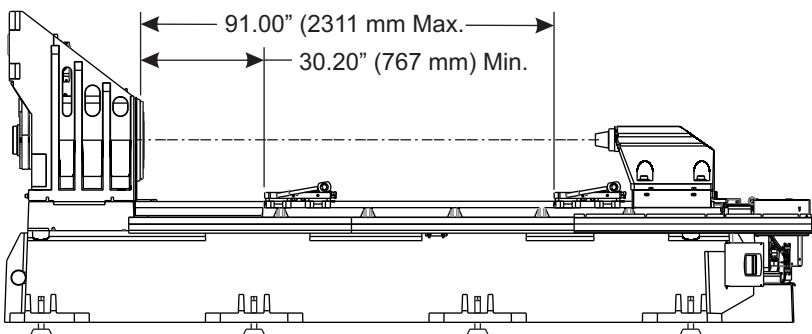


Minimum distance required to remove conveyor from lathe 191" (4851 mm).

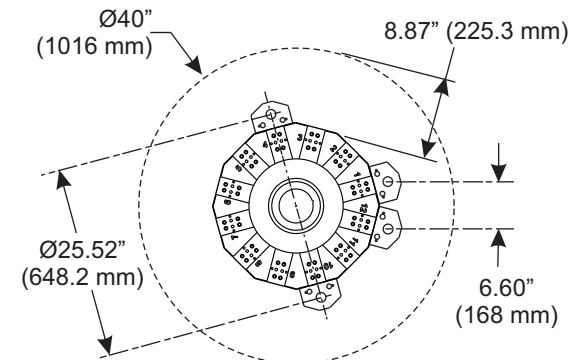
Minimum distance required to remove conveyor from lathe 145" (3683 mm) when conveyor is folded at 90 degrees and folded down as it is pulled out.



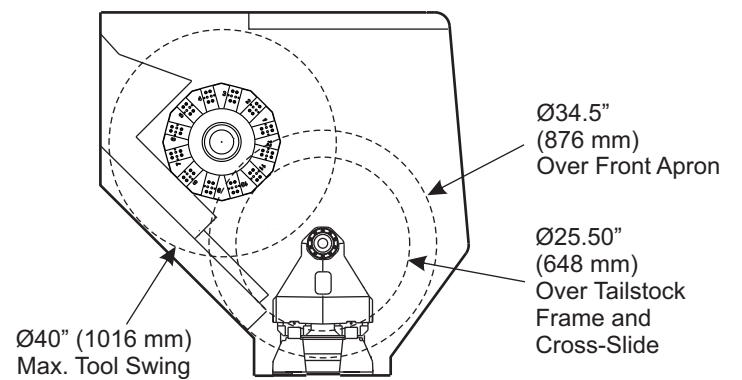
* Spindle center heights from floor, may vary due to leveling screw adjustments.



ST-50/55 Tailstock and Steady Rest Travel #6 Morse Taper

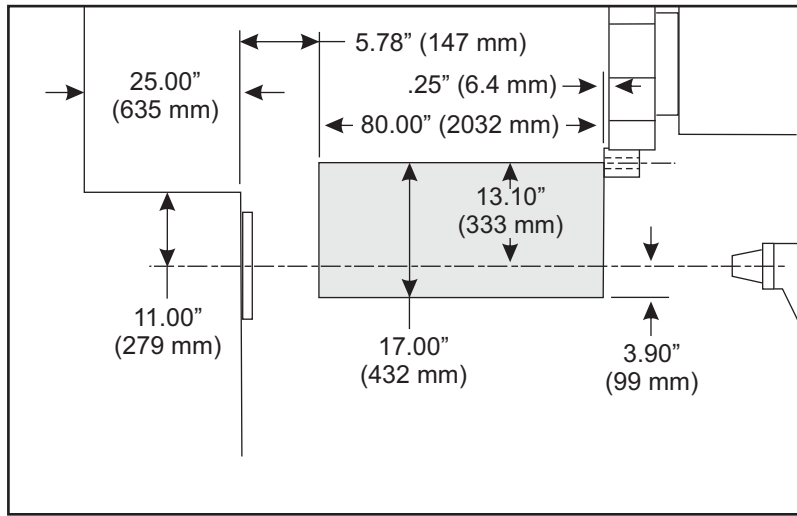
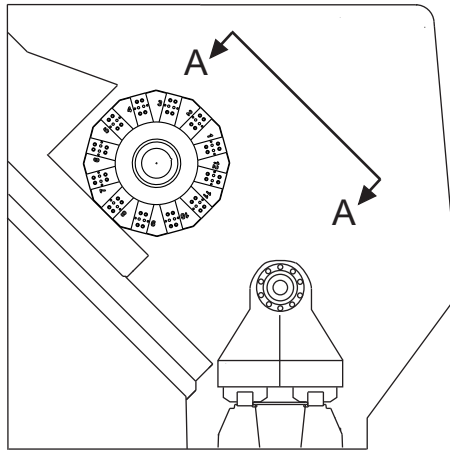


12-Station BOT Turret Standard
ST-50/55 Tool Interference

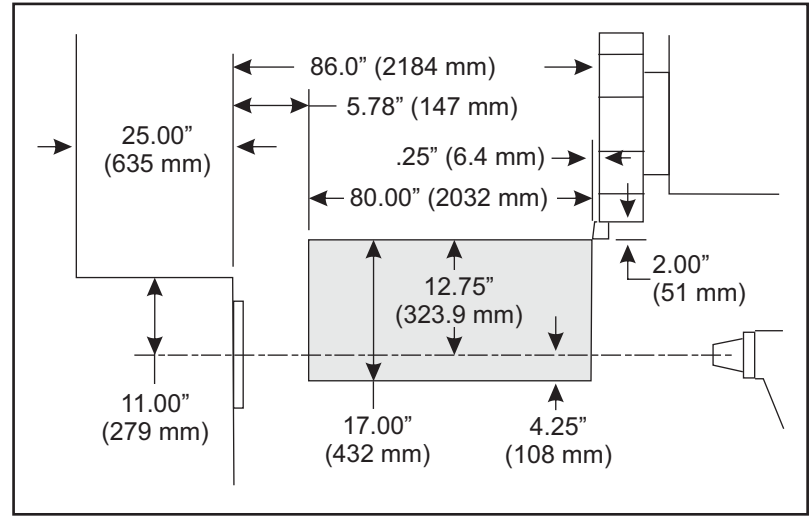


ST-50/55 Tool Swing Envelope
Turret at Home Position
12-Station BOT Turret Standard

ST-50/55 Machine Layout Drawing

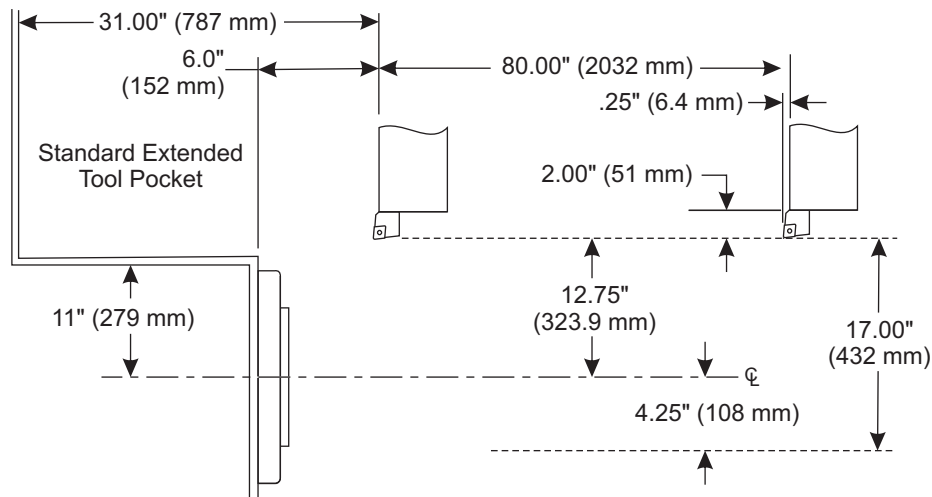


BOT ID

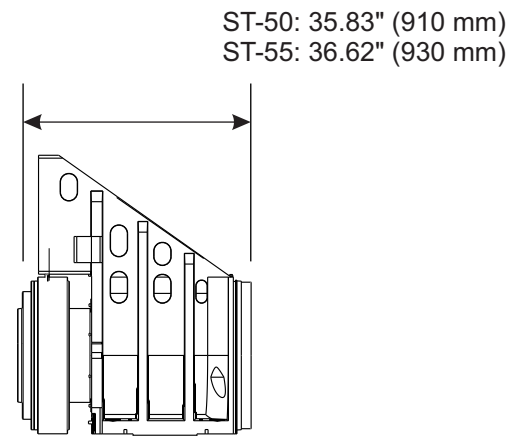


BOT OD

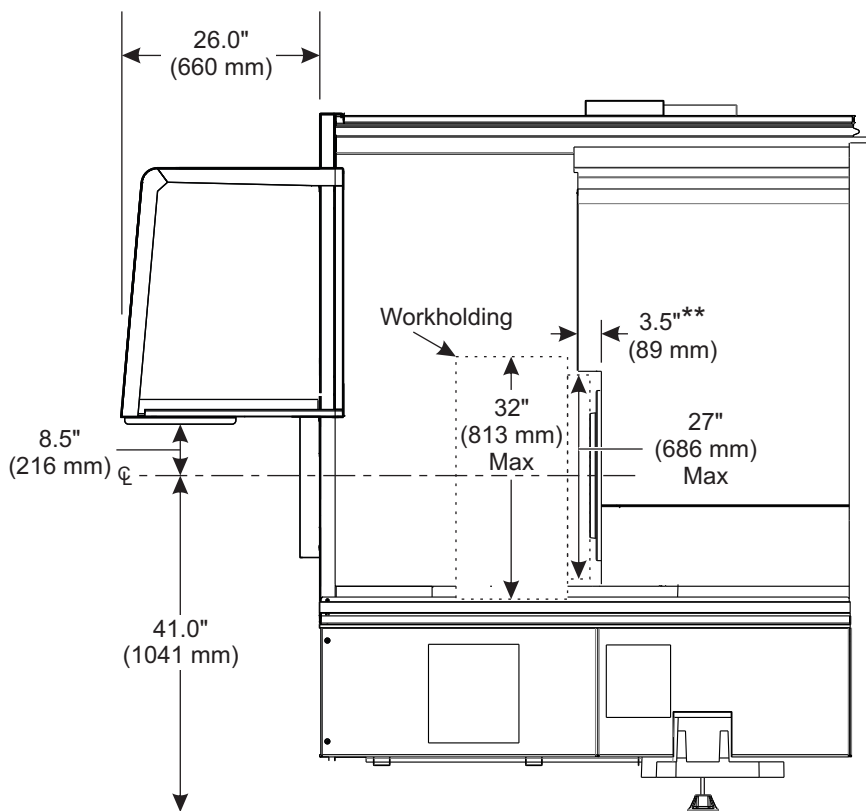
View A-A ST-50/55 Cut Envelope Diagrams



Axis Travels - ST-50/55 with Standard BOT



ST-50/55 Distance Between Spindles



Rear Spindle Swing
(Sheet metal removed for clarity)

